DRC

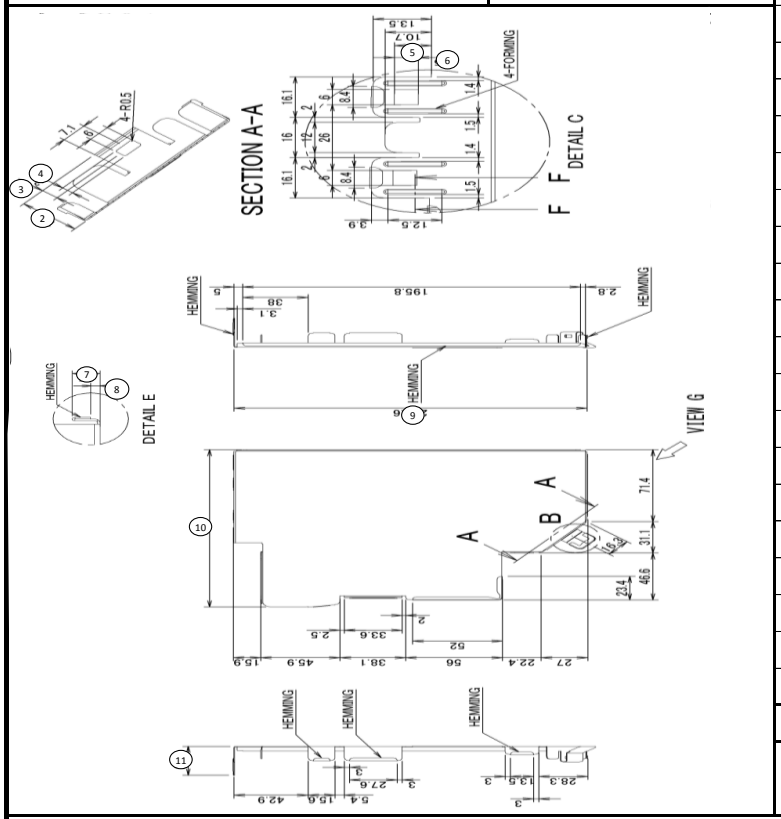
PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

Approved	Checked	Prepared
Siswanta	Jefri	Dede R

No. Doc.	:	FM-QC-003
Date Created	:	12-03-24
Effective Date	:	12-03-24
Rev. No	:	0

Customer	:	PT. DIID	
Part Name	:	Shield Plate (2)	
Part No	:	3P502047-2 A	Type : BMS
Material	:	SGCC-Z18	Surf. Treatment :
No. lot	:		Qty Delv :
Status Part	:	☐ New Part (Sample	☐ Reguler Part
		☐ Process Change	☐ Special Approval
		☐ Initial Part For Masspro	☐ ……



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	0.4	±0.04	Dig. Caliper										
2	Distance	15.4	±0.5	Dig. Caliper										
3	Distance	4.3	±0.5	Dig. Caliper										
4	Distance	3.0	±0,15	Dig. Caliper										
5	Distance	8.6	±0.5	Dig. Caliper										
6	Distance	5.5	±0.15	Dig. Caliper										
7	Distance	4.5	±0.5	Dig. Caliper										
8	Distance	1.5	±0.5	Dig. Caliper										
9	Distance	204.6	±1.2	Heigh Gauge										
10	Distance	156.0	±0.5	Heigh Gauge										
11	Distance	28.7	±0.5	Dig. Caliper										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

								OK		**NG**	**OK**	**NG**
	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
									Jefri				