DRC

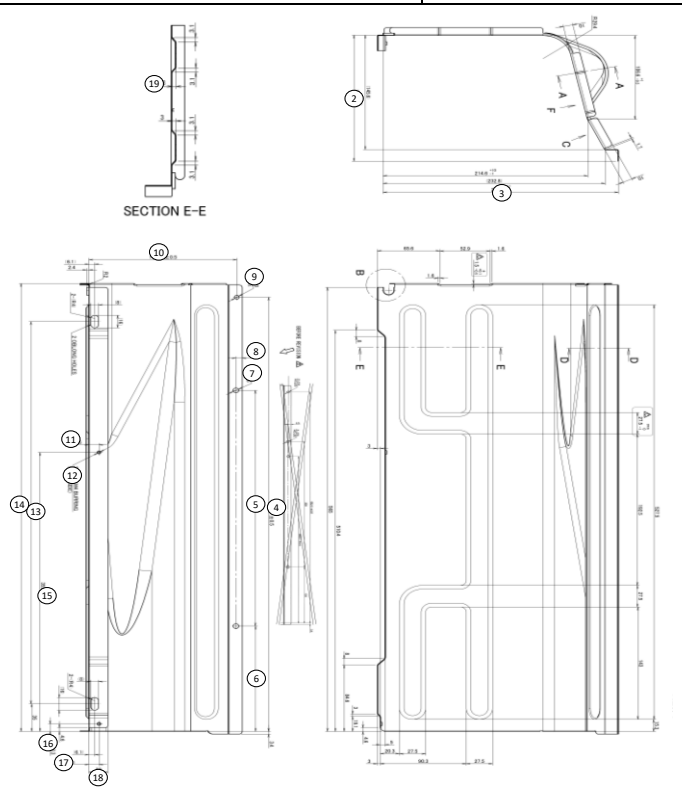
PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

Approved	Checked	Prepared
Siswanta	Jefri	Dede R

No. Doc.	:	FM-QC-003
Date Created	:	3/12/2024
Effective Date	:	3/12/2024
Rev. No	:	0

Customer	:	PT. DIID			
Part Name	:	Partition Plate (Sheet Metal)			
Part No	:	1P734463-1	Type	: SF2	
Material	:	SGCD2-ZN22	Surf. Treatment	:	
No. lot	:		Qty Delv	:	
Status Part	:	☐ New Part (Sample	☐ Reguler Part		
		☐ Process Change	☐ Special Approval		
		☐ Initial Part For Masspro	☐		



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	0.6	±0.06	Dig. Caliper										
2	Distance	160.6	+1/-10	Heigh Gauge										
3	Distance	246.8	+7/-1	Heigh Gauge										
4	Distance	552.5	±0.5	Faro Arm										
5	Distance	300.0	±0.5	Faro Arm										
6	Distance	134.0	±0.5	Heigh Gauge										
7	Hole	Ø6	±0.15	Dig. Caliper										
		Ø6	±0.15	Dig. Caliper										
8	Distance	6.5	±0.5	Dig. Caliper										
9	Hole	Ø5	±0.15	Dig. Caliper										
10	Distance	155.1	±0.5	Heigh Gauge										
11	Distance	10.6	±0.5	Heigh Gauge										
12	Burring	Ø3.1	±0.05	Pin Gauge										
		Ø3.1	±0.05	Pin Gauge										
13	Distance	486.5	±1	Faro Arm										
14	Distance	570.0	±1	Faro Arm										
15	Distance	355.0	±0.5	Faro Arm										
16	Distance	9.5	±0.3	Heigh Gauge										
17	Distance	10.6	+1/-0.3	Heigh Gauge										
18	Width	20.0	±0.5	Heigh Gauge										
19	Width	3.0	±0.5	Heigh Gauge										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

OK	NG	OK	NG

	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					