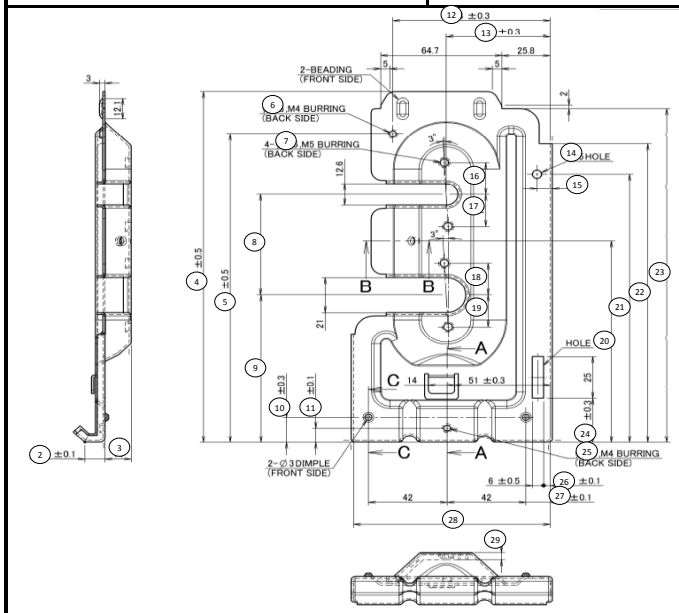
DRC

PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

APPROVED	CHECKED	PREPARED			
Chaidir	Jefri	E. Musadad	No. Doc.	:	FM-QC-003
			Date Created	:	12-03-24
			Effective Date	:	12-03-24
			Rev. No	:	1

Customer	:	PT. DIID	
Part Name	:	Stop Valve Mounting Plate	
Part No	:	3P734317-1	Type :SF2
Material	:	SGCD1-ZN22	Surf. Treatment :
No. lot	:		Qty Delv :
Status Part	:	☐ New Part (Sample	☐ Reguler Part
		☐ Process Change	☐ Special Approval
		☐ Initial Part For Masspro	☐ .....



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	1.2	±0.07	Dig. Caliper										
2	Distance	10.8	±0.1	Faro Arm										
3	Width	14.0	±0.5	Height Gauge										
4	Width	209.0	±0.5	Height Gauge										
5	Width	184.0	±0.5	Height Gauge										
6	Hole	Ø3.6	±0,05	Dig. Caliper										
7	Hole	Ø4.5	±0,05	Dig. Caliper										
8	Width	60.0	±0.5	Height Gauge										
9	Width	87.9	±0.5	Height Gauge										
10	Distance	15.0	±0.3	Faro Arm										
11	Distance	8.5	±0.1	Height Gauge										
12	Distance	84.0	±0.5	Height Gauge										
13	Distance	55.5	±0.3	Height Gauge										
14	Hole	Ø5	±0.15	Dig. Caliper										
15	Distance	8.2	±0.5	Height Gauge										
16	Distance	19.0	±0.5	Height Gauge										
17	Distance	19.0	±0.5	Height Gauge										
18	Distance	19.0	±0.5	Height Gauge										
19	Distance	19.0	±0.5	Height Gauge										
20	Width	120.0	±0.5	Height Gauge										
21	Width	160.0	±0.5	Height Gauge										
22	Width	178.0	±1.2	Height Gauge										
23	Width	199.0	±1.2	Height Gauge										
24	Width	26.2	±0.3	Height Gauge										
25	Hole	Ø3.6	±0,05	Dig. Caliper										
26	Distance	3.5	±0.1	Dig. Caliper										
27	Distance	13.0	±0.1	Faro Arm										
28	Distance	105.0	±1.2	Dig. Caliper										
29	Width	4.2	±0.5	Height Gauge										
30	Distance △1	6.4	± 0.5	Faro Arm										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

											OK		**NG**	**OK**	**NG**
	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED	
			Name	Sign	Name	Sign	Name	Sign						
△1	Add Point No. 30	17/05/25	E. Musadad		Jefri		Chaidir							
									Jefri					