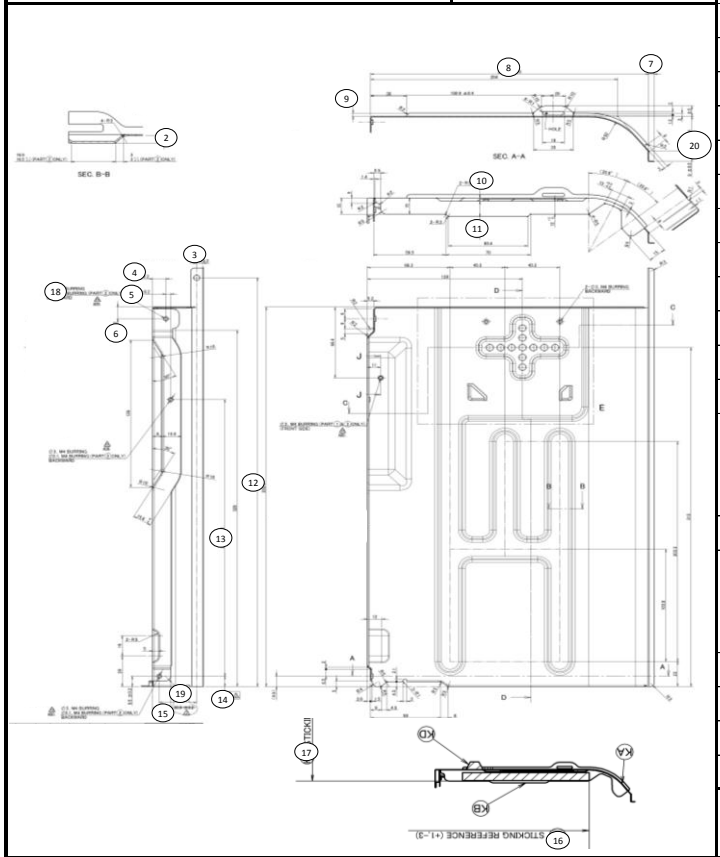
DRC PT. DIAN RAYA CIPTA	CHECKSHEET INSPECTION RESULT	Approved	Checked	Prepared	No. Doc. : FM-QC-003
		Siswanta	Jefri	Dede R	Date Created : 12-03-24
					Effective Date : 12-03-24
					Rev. No : 1

Customer	: PT. DIID		
Part Name	: Partition Plate (Sheet Metal)		
Part No	: 3P599136-2D	Type	: BMS (OD)
Material	: SGCD1-ZN18	Surf. Treatment	:
No. lot	:	Qty Delv	:
Status Part	: ☐ New Part (Sample	☐ Reguler Part	
	☐ Process Change	☐ Special Approval	
	☐ Initial Part For Masspro	☐ ……	



No.	Inspection Item	Standard Value Nominal	Standard Value Tolerance	Inspection Instrument	DRC date : 1	2	3	4	5	Judge	DIID date : 1	2	3	Judge
	A. DIMENSION													
1	Thickness	0.6	±0.06	Dig. Caliper										
2	Width	3.0	±0,5	Heigh Gauge										
3	Width	5.1	±0.2	Dig. Caliper										
4	Width	10.8	±0.2	Dig. Caliper										
5	Width	4.1	±0.2	Heigh Gauge										
6	Width	10.8	±0.2	Dig. Caliper										
7	Distance	4.5	±0,5	Dig. Caliper										
8	Distance	229.6	±0.6	Faro Arm										
9	Distance	3.0	±0,5	Dig. Caliper										
10	Width	3.0	±0.2	Dig. Caliper										
11	Width	14.3	±0,4	Dig. Caliper										
12	Distance	377.5	±0.5	Faro Arm										
13	Distance	255.5	±0.5	Faro Arm										
14	Width	9.5	+0,2/-0,3	Heigh Gauge										
15	Width	15.0	±0.5	Dig. Caliper										
16	Sticking Reference	0.0	+1/-3	Ruler										
17	Sticking Reference	0.0	+2/-0	Ruler										
18	3-Burring	3.1	±0.05	Pin Gauge										
19	Distance	30.9	±0.5	Faro Arm										
20	Distance	41.4	±1.5	Heigh Gauge										
	Distance 1	41.4	±1.5	Heigh Gauge										
	Distance	41.4	±1.5	Heigh Gauge										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

									OK		NG	OK	NG
	Revision	Date	Prepared Name	Prepared Sign	Checked Name	Checked Sign	Approved Name	Approved Sign	APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
1	Add point request PT. DIID	25/02/25	Endang		Dede R		Jefri						
									Jefri				