DRC

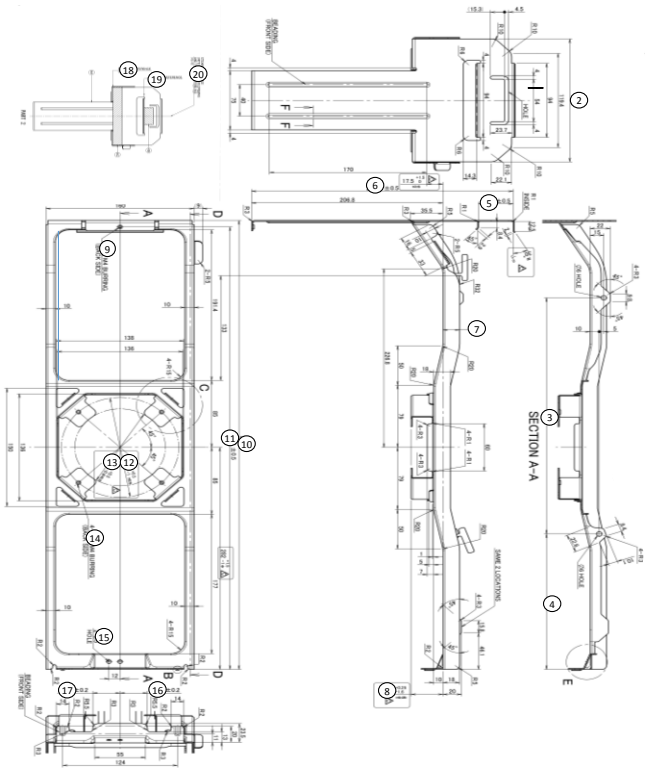
PT. DIAN RAYA CIPTA

INSPECTION RESULT

Approved	Checked	Prepared
Siswanta	Jefri	Dede R

No. Doc.	:	FM-QC-003
Date Created	:	29/11/24
Effective Date	:	29/11/24
Rev. No	:	0

Customer	:	PT. DIID			
Part Name	:	Fan Motor Stand Assy No. 2			
Part No	:	3P728747-2	Type	:SF2	
Material	:	SGCC-ZN22	Surf. Treatment	:	
No. lot	:		Qty Delv	:	
Status Part	:	☐ New Part (Sample	☐ Reguler Part		
		☐ Process Change	☐ Special Approval		
		☐ Initial Part For Masspro	☐		



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	1.2	±0.07	Dig. Caliper										
2	Distance	156.0	±0.35	Dig. Caliper										
3	Distance	300.0	±0.5	Faro Arm										
4	Distance	172.0	±0.5	Faro Arm										
5	Distance	37.5	±0.5	Dig. Caliper										
6	Distance	282.7	±0.5	Heigh Gauge										
7	Width	18.0	±0.5	Dig. Caliper										
8	Width	34.5	+0.25/-1.6	Dig. Caliper										
9	Hole	Ø3.6	±0.05	Dig. Caliper										
10	Distance	570.2	±1.2	Faro Arm										
11	Distance	562.0	±0.5	Faro Arm										
12	Distance	Ø127	+0.5/-1	Dig. Caliper										
13	Distance	Ø98	+0.5/-0.6	Dig. Caliper										
14	Hole	Ø3.6	±0.05	Dig. Caliper										
		Ø3.6	±0.05	Dig. Caliper										
		Ø3.6	±0.05	Dig. Caliper										
		Ø3.6	±0.05	Dig. Caliper										
15	Hole	Ø5	±0.15	Dig. Caliper										
		Ø5	±0.15	Dig. Caliper										
16	Distance	29.5	±0.2	Dig. Caliper										
17	Distance	29.5	±0.2	Dig. Caliper										
18	Sticking Reference	0.0	+0/-5.0	Ruler										
19	Sticking Reference	0.0	+0/-5.0	Ruler										
20	Sticking Reference	0.0	±5	Ruler										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

								OK	**NG**	**OK**	**NG**
Revision		Date	Prepared		Checked		Approved	APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
								Jefri				