DRC

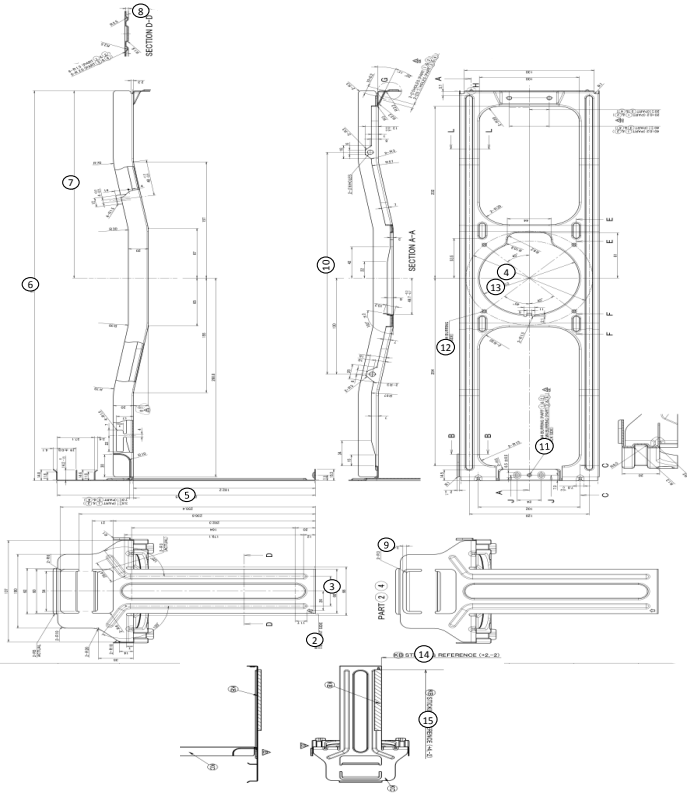
PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

Approved	Checked	Prepared
Siswanta	Jefri	Dede R

No. Doc.	:	FM-QC-003
Date Created	:	12-03-24
Effective Date	:	12-03-24
Rev. No	:	0

Customer	:	PT. DIID		
Part Name	:	Fan Motor Stand Assy No 4		
Part No	:	3P596998-4C	Type	:BMS(OD)
Material	:	SGCC-ZN22	Surf. Treatment	:
No. lot	:		Qty Delv	:
Status Part	:	☐ New Part (Sample	☐ Reguler Part	
		☐ Process Change	☐ Special Approval	
		☐ Initial Part For Masspro	☐ ……	



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	0.8	±0.06	Dig. Caliper										
2	Marking	0.0	+0.2/-0	Dig. Caliper										
3	Distance	60.0	±0.5	Dig. Caliper										
4	Hole	Ø127	±0.2	Dig. Caliper										
5	width	258.4	±0.5	Heght gauge										
6	Distance	526.8	±0.8	Faro Arm										
7	Distance	253.0	±0.5	Faro Arm										
8	Width	2.5	±0.5	Dig. Caliper										
9	Distance	3.4	+1/-0	Dig. Caliper										
10	Distance	300.0	±0.50	Faro Arm										
11	Burring	Ø3.2	0.05	Pin Gauge										
12	4-Burring	Ø3.2	0.05	Pin Gauge										
		Ø3.2	0.05	Pin Gauge										
		Ø3.2	0.05	Pin Gauge										
		Ø3.2	0.05	Pin Gauge										
13	Hole	Ø100.2	±0.2	Dig. Caliper										
14	Sticking Reference	0.0	±2	Ruler										
15	Sticking Reference	0.0	+4/-2	Ruler										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

OK	NG	OK	NG

	Revision	Date	Prepared		Checked		Approved	
			Name	Sign	Name	Sign	Name	Sign

APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
Jefri				