DRC

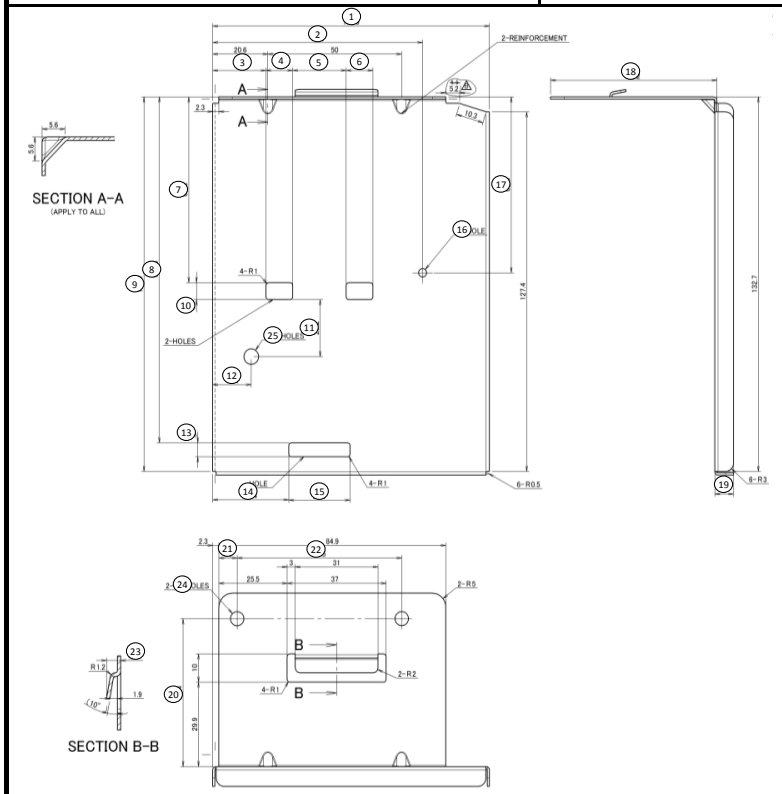
PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

Approved	Checked	Prepared
Siswanta	Jefri	Dede R

No. Doc.	:	FM-QC-003
Date Created	:	12-03-24
Effective Date	:	12-03-24
Rev. No	:	0

Customer	:	PT. DIID	
Part Name	:	El Compo. Mounting Plate	
Part No	:	2P751676-1	Type : BMS (OD)
Material	:	SGCC-ZN12	Surf. Treatment :
No. lot	:		Qty Delv :
Status Part	:	☐ New Part (Sample	☐ Reguler Part
		☐ Process Change	☐ Special Approval
		☐ Initial Part For Masspro	☐ ……



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Distance	103.5	±0,5	Dig. Caliper										
2	Distance	78.5	±0,5	Heigh Gauge										
3	Distance	19.9	±0,5	Heigh Gauge										
4	Hole	10.0	±0,3	Dig. Caliper										
5	Distance	20.0	±0,5	Dig. Caliper										
6	Hole	10.0	±0,3	Dig. Caliper										
7	Distance	65.8	±0,5	Heigh Gauge										
8	Distance	122.5	±0,5	Heigh Gauge										
9	Distance	132.7	±0,5	Heigh Gauge										
10	2-Hole	6.0	±0,15	Dig. Caliper										
11	Distance	20.2	±0,5	Heigh Gauge										
12	Distance	14.4	±0,5	Heigh Gauge										
13	Hole	5.0	±0,15	Dig. Caliper										
14	Distance	28.4	±0,5	Heigh Gauge										
15	Hole	22.9	±0,3	Dig. Caliper										
16	Diameter Hole	Ø3	±0,15	Dig. Caliper										
17	Distance	62.3	±0,5	Heigh Gauge										
18	Width	62.2	±0,5	Heigh Gauge										
19	Width	7.0	±0,5	Heigh Gauge										
20	Distance	52.4	±0,5	Heigh Gauge										
21	Distance	6.9	±0,5	Dig. Caliper										
22	Distance	61.5	±0,5	Dig. Caliper										
23	Width	3.5	±0,5	Heigh Gauge										
24	2-Hole	Ø5	±0.15	Dig. Caliper										
25	Hole	Ø5.5	±0.15	Dig. Caliper										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

									OK		NG	OK	NG
	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
									Jefri				