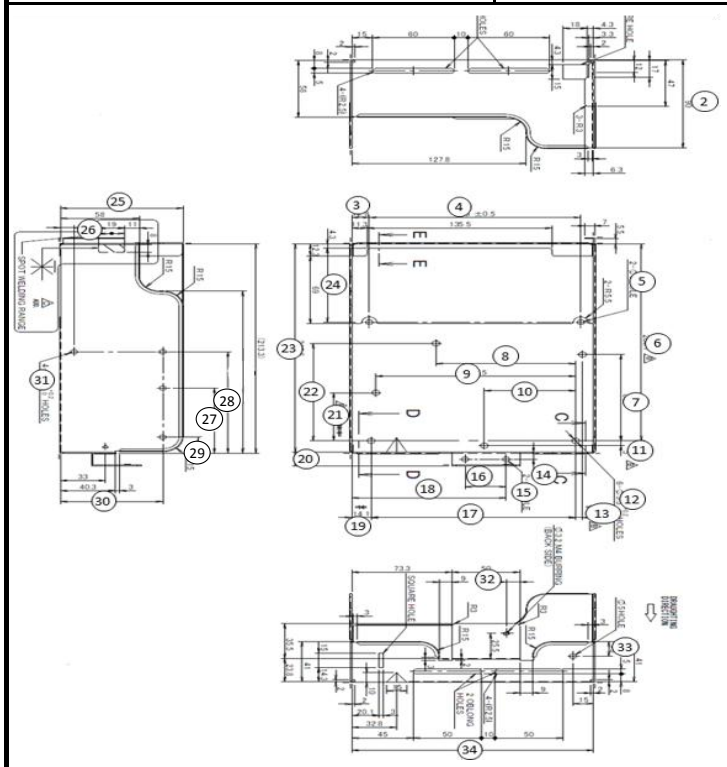
DRC

PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

APPROVED	CHECKED	PREPARED			
Chaidir	Iefri	E.Musadad	No. Doc.	:	FM-QC-003
			Date Created	:	27-01-26
			Effective Date	:	27-01-26
			Rev. No	:	1

Customer	:	PT. DIID		
Part Name	:	El. Compo. Box (Metal)		
Part No	:	2P745269	Type	: SF 2
Material	:	SGCC-ZN18	Surf. Treatment	:
No. lot	:		Qty Delv	:
Status Part	:	☐ New Part (Sample	☐ Reguler Part	
		☐ Process Change	☐ Special Approval	
		☐ Initial Part For Masspro	☐ ……	



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	0,7	±0.06	Dig. Caliper										
2	Distance	90,0	± 0.7	Dig. Caliper										
3	Distance	12,8	± 0.5	Dig. Caliper										
4	Distance	155,0	± 0.5	Faro Arm										
5	Hole	Ø 5	± 0.15	Dig. Caliper										
6	Distance	200,7	± 0.5	Faro Arm										
7	Distance	88,0	± 0.5	Faro Arm										
8	Distance	102,5	± 0.5	Faro Arm										
9	Distance	146,5	± 0.5	Faro Arm										
10	Distance	67,0	± 0.5	Faro Arm										
11	Distance	5,0	± 0.5	Faro Arm										
12	Hole	Ø 5.5	+ 0.2/- 0	Dig. Caliper										
13	Distance	5,0	± 0.5	Faro Arm										
14	Distance	7,0	± 0.5	Dig. Caliper										
15	Hole	Ø 5	± 0.15	Dig. Caliper										
16	Distance	30,0	± 0.5	Dig. Caliper										
17	Distance	150,0	± 0.5	Faro Arm										
18	Distance	113,1	± 0.5	Faro Arm										
19	Distance	14,1	± 0.5	Faro Arm										
20	Distance	13,7	± 0.5	Faro Arm										
21	Distance	49,0	± 0.5	Faro Arm										
22	Distance	99,3	± 0.5	Faro Arm										
23	Distance	212,6	± 1,0	Faro Arm										
24	Distance	75,5	± 0.5	Faro Arm										
25	Distance	90,0	± 0.7	Faro Arm										
26	Distance	10,0	± 0.5	Faro Arm										

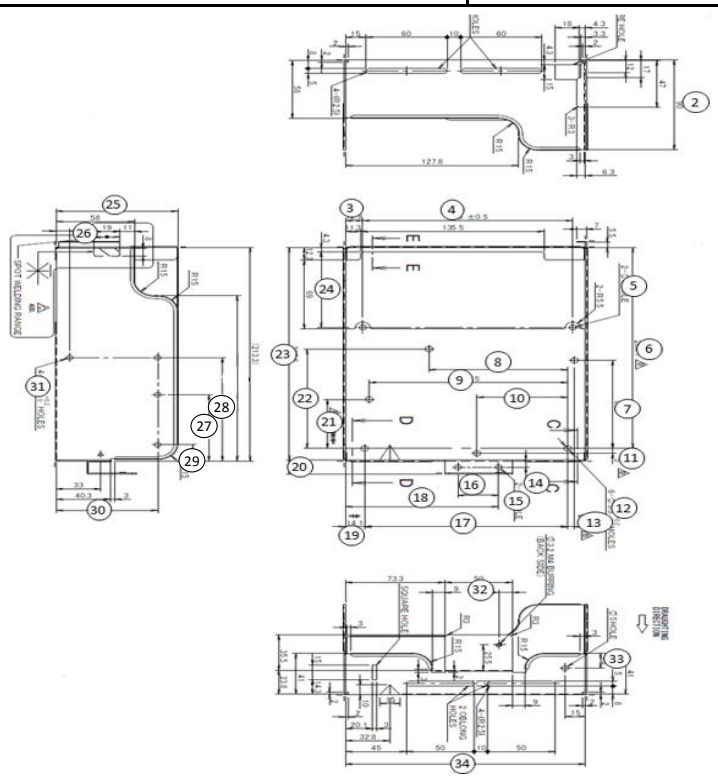
Note :

PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

APPROVED	CHECKED	PREPARED			
Chaidir	Jefri	E.Musadad	No. Doc.	:	FM-QC-003
			Date Created	:	27-01-26
			Effective Date	:	27-01-26
			Rev. No	:	1

Customer	:	PT. DIID			
Part Name	:	El. Compo. Box (Metal)			
Part No	:	2P745269	Type	: SF 2	
Material	:	SGCC-ZN18	Surf. Treatment	:	
No. lot	:		Qty Delv	:	
Status Part	:	☐ New Part (Sample	☐ Reguler Part		
		☐ Process Change	☐ Special Approval		
		☐ Initial Part For Masspro	☐ ……		



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
27	Distance	103,3	± 0.5	Faro Arm										
28	Distance	66,3	± 0.5	Faro Arm										
29	Distance	16,3	± 0.5	Faro Arm										
30	Distance	75,0	± 0.5	Faro Arm										
31	Hole	Ø 4.8	+ 0.2/- 0	Dig. Caliper										
32	Distance	10,0	± 0.5	Dig. Caliper										
33	Distance	15,0	± 0.5	Dig. Caliper										
34	A. Distance	177,1	± 1.2	Faro Arm										
	B. Distance △1	177,1	± 1.2	Faro Arm										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

														OK	**NG**	**OK**	**NG**

No	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
1	Penambahan Point dimensi 177.1 ± 1.2	27-01-26	Indah		Jefri		M. Chaidir						