DRC

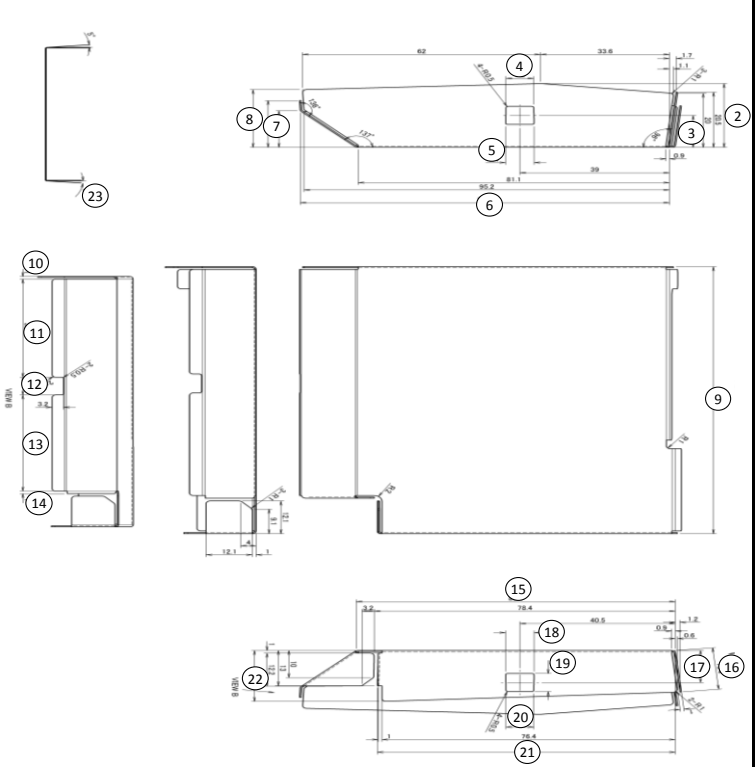
PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

Approved	Checked	Prepared
Siswanta	Jefri	Dede R

No. Doc.	:	FM-QC-003
Date Created	:	12-06-24
Effective Date	:	12-06-24
Rev. No	:	0

Customer	:	PT. DIID																	
Part Name	:	Shield Plate (Service Cover)																	
Part No	:	2P512906-2	Type	: BMS															
Material	:	SGCC-Z18	Surf. Treatment	:															
No. lot	:		Qty Delv	:															
Status Part	:	☐ New Part (Sample	☐ Reguler Part																
		☐ Process Change	☐ Special Approval																
		☐ Initial Part For Masspro	☐																



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						DIID date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
	A. DIMENSION													
1	Thickness	0.4	±0.04	Dig. Caliper										
2	Width	23.7	±0.5	Height Gauge										
3	Distance	11.9	±0.5	Height Gauge										
4	Hole	7.2	±0.15	Dig. Caliper										
5	Hole	7.4	±0.15	Dig. Caliper										
6	Distance	96.2	±0.5	Faro Arm										
7	Width	17.4	±0.5	Height Gauge										
8	Width	21.4	±0.5	Height Gauge										
9	Length	98.9	±0.5	Dig. Caliper										
10	Distance	1.0	±0.5	Height Gauge										
11	Distance	38.8	±0.3	Dig. Caliper										
12	Distance	7.0	±0.3	Dig. Caliper										
13	Distance	38.0	±0.3	Dig. Caliper										
14	Distance	1.0	±0.5	Dig. Caliper										
15	Distance	83.1	±0.5	Faro Arm										
16	Width	15.4	±0.5	Dig. Caliper										
17	Distance	11.9	±0.5	Height Gauge										
18	Hole	7.4	±0.15	Dig. Caliper										
19	Hole	6.7	±0.15	Dig. Caliper										
20	Hole	7.2	±0.15	Dig. Caliper										
21	Distance	77.6	±0.5	Faro Arm										
22	Width	18.9	±0.5	Height Gauge										
23	Angle	0.0	+2/+5	Bevel protactor										
	B. APPEARANCE													
1	All Appearance	No. Burr, No Dirty, No Oil, No Rust, No Dent, No Scratch, No Deform		Visual										

Note :

																	OK	**NG**	**OK**	**NG**
	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED						
			Name	Sign	Name	Sign	Name	Sign											
									Jefri										