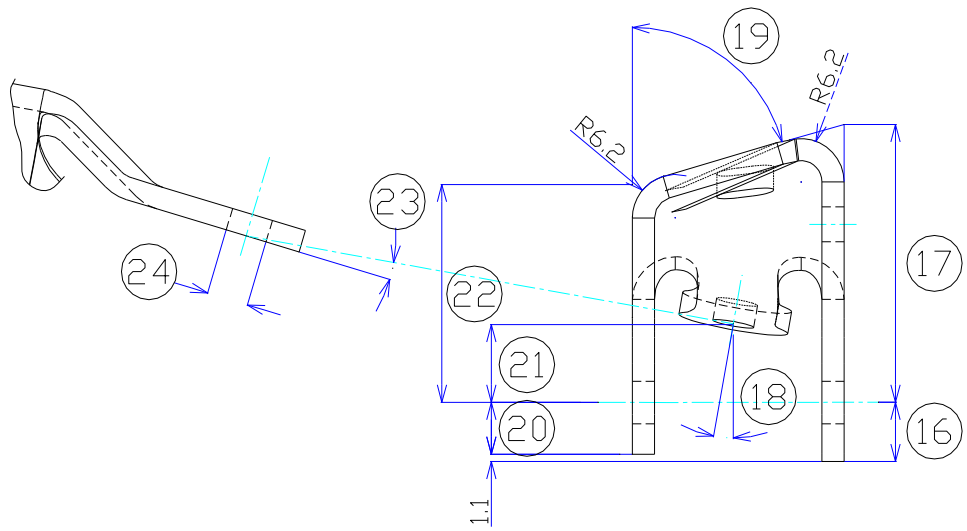
PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

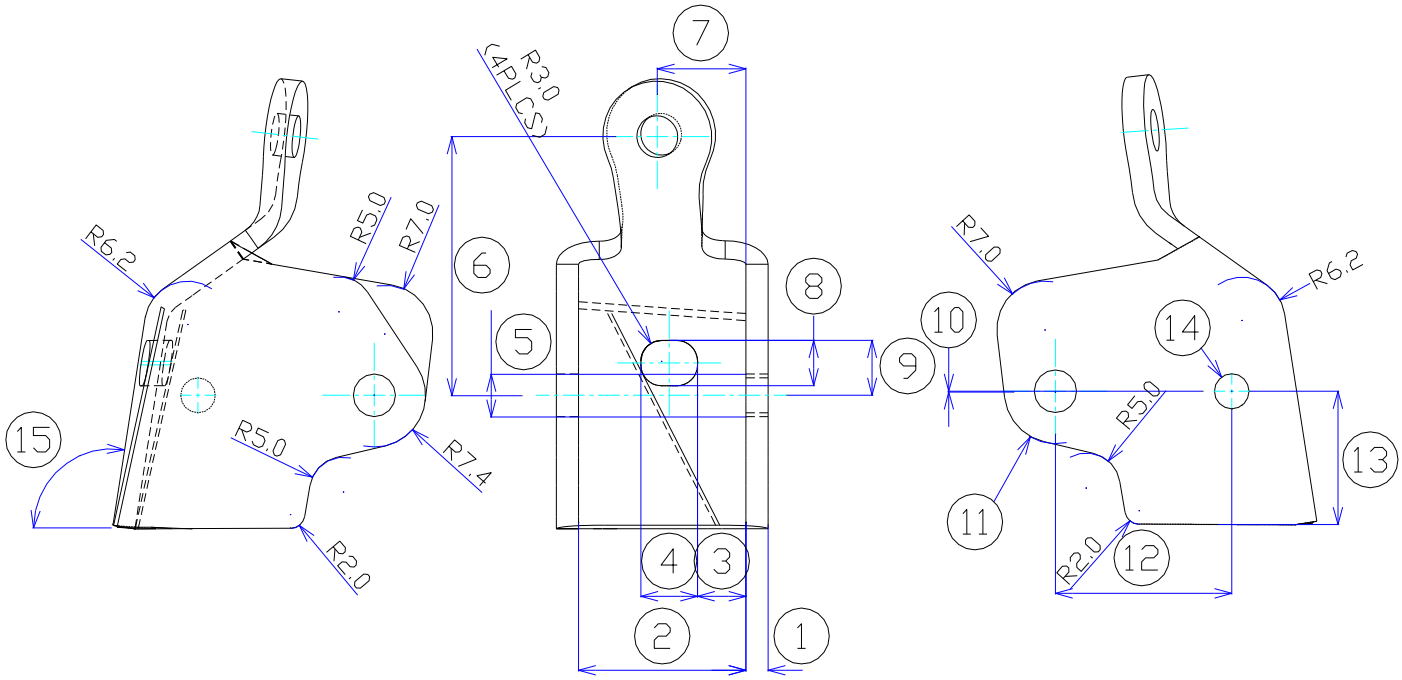
INSPECTION RESULT DATA

DOC. NO	PAGE
IRD-AHM1-20-341.2.2	1 / 2

			INSPECTED	APPROVED
CUSTOMER	: **PT. ASTRA HONDA MOTOR**			
PART NAME	: BRKT R,P STEP	DATE		
PART NO.	: 50141-K1Z -J100-21			
REVISION RECORD	:			
MODEL	: K1ZG	SIGN		
QTY PRODUKSI	:			
QTY SAMPLE	:			
LOT NO.	: -	NAME		

ILLUSTRATION :





Material : JSH440W or SAPH440 (t3.2)

Unit : mm

PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

DOC. NO	PAGE
IRD-AHM1-20-341.2.2	2 / 2

CUSTOMER : **PT. ASTRA HONDA MOTOR**
PART NAME : BRKT R,P STEP
PART NO. : 50141-K1Z -J100-21
REVISION RECORD :
MODEL : K1ZG
QTY PRODUKSI :
QTY SAMPLE :
LOT NO. : -

Material : JSH440W or SAPH440 (t3.2) — Unit : mm

NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE 1	2	3	4	5	JUDGE OK	NG
1	Thikness	V. Caliper	3.2 ± 0.14							
(2)	Jarak	V. Caliper	24.2 +0.3 0							
3	Slot	V. Caliper	8.2 ± 0.5							
4	Jarak	V. Caliper	7 ± 0.5							
(5)	Diameter (THRU)	V. Caliper	Ø6.1 +0.2 0							
6	Jarak	Faro Arm	37.1 ± 0.7							
7	Jarak	Faro Arm	12.8 ± 0.5							
(8)	Slot	V. Caliper	6.5 +0.3 -0							
(9)	Jarak	V. Caliper	7 +0 -0.3							
10	Jarak	Faro Arm	0.1 ± 0.5							
(11)	Radius	Radius Gauge	R7.4 0 -0.5							
12	Jarak	H. Gauge	25.5 ± 0.5							
13	Diameter	V. Caliper	Ø5 ± 0.3							
14	Jarak	V. Caliper	19.1 ± 0.5							
15	Sudut	B. Protector	99.1° ± 3°							
16	Jarak	V. Caliper	8.5 ± 0.5							
17	Jarak	Faro Arm	39.8 ± 0.7							
18	Sudut	B. Protector	10.1° ± 3°							
19	Sudut	B. Protector	74.3° ± 3°							
20	Jarak	V. Caliper	7.4 ± 0.5							
21	Jarak	Faro Arm	11.1 ± 0.5							
22	Jarak	Faro Arm	31.2 ± 0.7							
23	Sudut	Faro Arm	6.5° ± 3°							
24	Diameter	V. Caliper	Ø6 ± 0.3							
25	Spec Material	Mill Sheet	JSH440W or SAPH440 (t3.2)							
26	Inspection Jig	Visual	Masuk Insp. Jig (Kondisi Semua Pin Harus Masuk)							
27	Appearance	Visual	Bebas : Spatter, Burrs Karat & Cacat lainnya							

NOTE : ◯ Point yang dilingkari point sangat penting
= POINT MQS

☐ Part Approval
☐ Regular Inspection
☐ Counter Measure Approval
☐ Others : ……

	DATE	SIGN/NAME		REVISION	DATE	SIGN / NAME	FINAL CHECK	
MADE	23/09/2020	/MF. Rozaq	△				OK	NG
CHECKED		/Toni W.	△					
APPROVED		/Bambang P.	△					