DRC

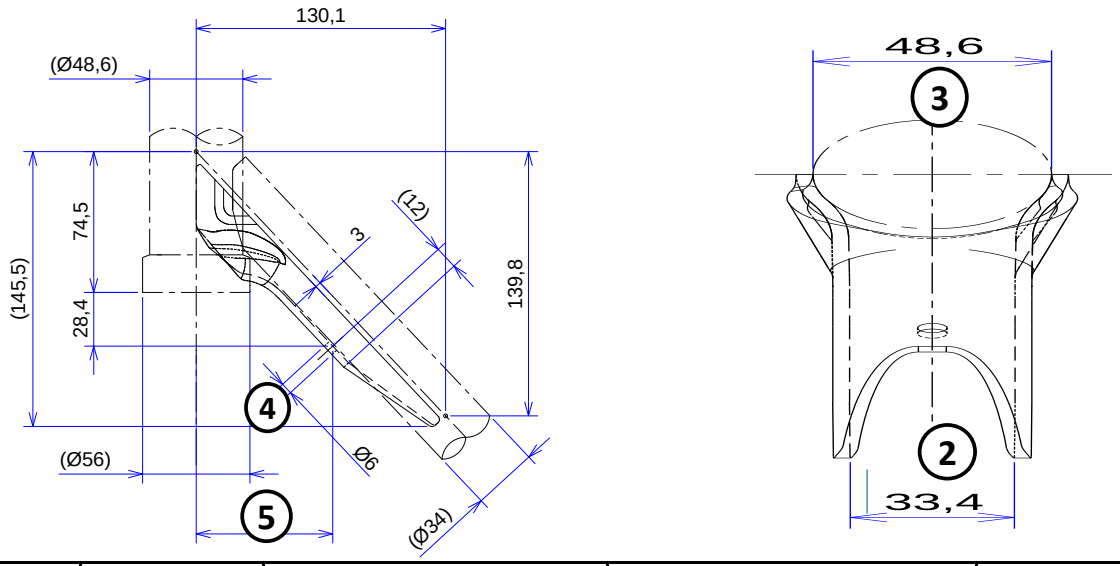
PT.DIAN RAYA CIPTA

INSPECTION RESULT DATA

PAGE 1/1

		DATE	INSPECTED	APPROVED
CUSTOMER	: PT. CHANDRA NUGERAH CIPTA			
PART NAME	: PATCH HEAD PIPE UNDER			
PART NO	: 50160-K84-9000-H1			
REVISION RECORD	:			
MODEL	: K84A			
QTY PRODUKSI	:			
QTY SAMPLE	:			
LOT NO	:			

ILLUSTRATION



NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE					JUDGE	
				1	2	3	4	5	OK	NG
1	Thikness	V. Caliper	3.4 ± 0.23							
2	Jarak	V. Caliper	33.4 ± 0.7							
3	Jarak	V. Caliper	48.6 ± 0.7							
4	Diameter (HOLE)	V. Caliper	Ø6 ± 0.3							
5	Jarak	H. Gauge	71.2 ± 0.7							
6	Spec. Material	Mill Sheet	JSH590R (t3.4)							
7	Appearance	Inspection Jig	Masuk insp Jig (Kondisi Semua Pin Harus Masuk)							
8	Appearance	Visual	Bebas : Spatter, cacat, Bolong, Keropos & Karat							

NOTE: O Point yang dilingkari sangat penting
* Dimensi Ø Hole dibuat kearah toleransi +

☐ Part Approval
☐ Regular Inspection
☐ Counter Measure Appoval
☐ Others : .....

	Date	Sign/Name	Revision	Date	Sign/Name	Final Check	
Made	18/10/2021	SABILA				OK	NG
Checked		ARIYANTO					
Approved		SUGENG					