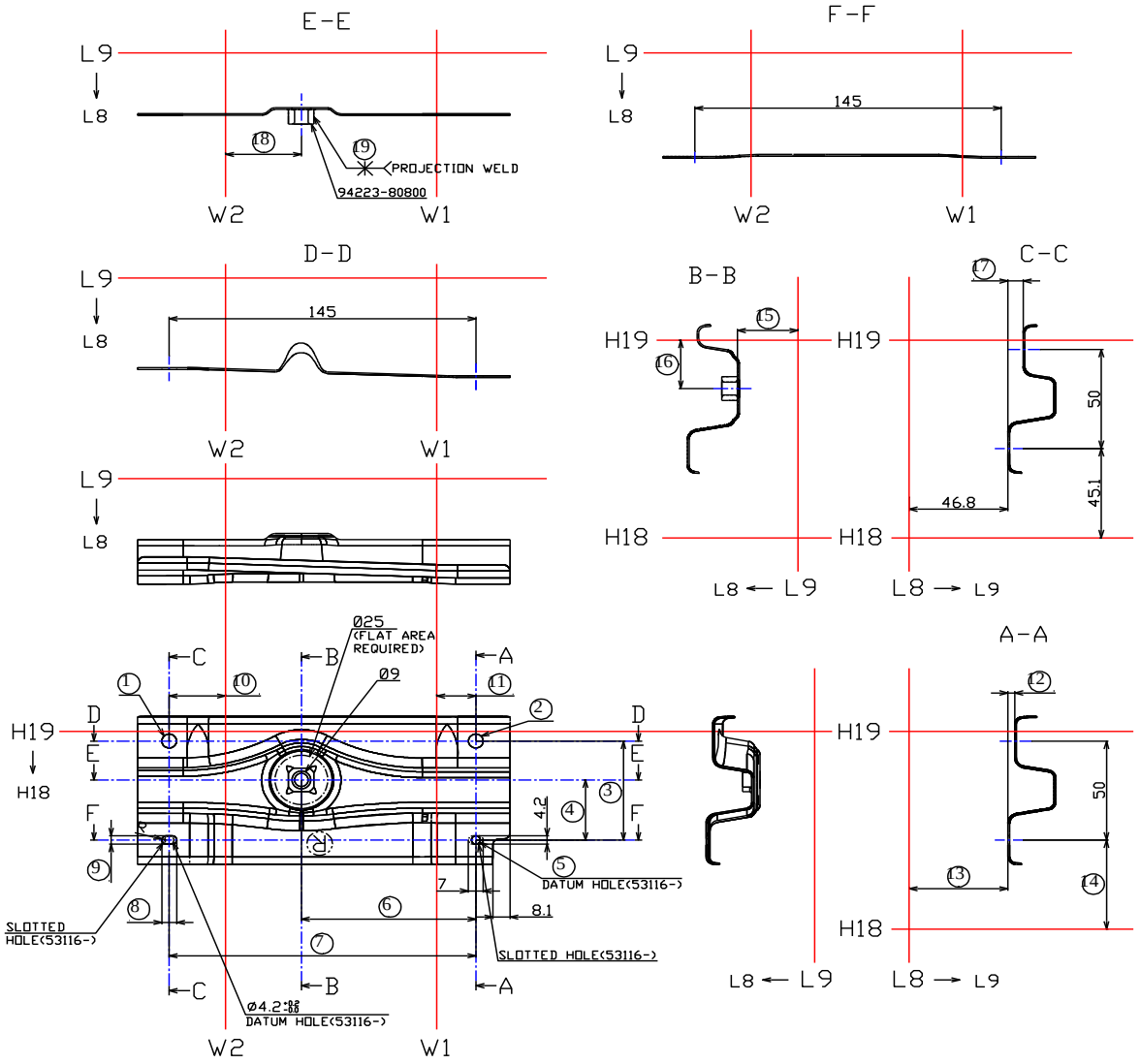
PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

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				INSPECTED	APPROVED
CUSTOMER	:	**PT. HINO Mtr Mfg. Ind.**			
PART NAME	:	BRACKET, RADIATOR GRILLE, RH	DATE		
PART NO.	:	53115 - EW011	SIGN		
MODEL	:	H83G (1)			
QUANTITY	:	5 PCS			
LOT NO.	:	-	NAME		

ILLUSTRATION :



Material : SPC270C (t0.8)

Unit : mm

PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

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NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE 1	2	3	4	5	$\bar{X}$	R
*	APPEARANCE									
1	Visual	Eye	Free from Harmfull, Crack,Burrs or Etc							
2	Visual		Free Burrs And Trims							
3	Shortage Part & Different Part		According To Drawing							
*	DIMENSION									
1	Diameter	Dig. Caliper	Ø7 +0.7 -0.0							
2	Diameter	Dig. Caliper	Ø7 +0.7 -0.0							
3	Distance	H. Gauge	50 ± 1.5							
4	Distance	H. Gauge	30.4 ± 1.5							
(5)	Diameter	Dig. Caliper	Ø4.2 +0.2 -0.0							
6	Distance	H. Gauge	82.5 ± 1.5							
7	Distance	H. Gauge	145 ± 2.5							
8	Distance Slot	Dig. Caliper	7 +0.7 -0.0							
(9)	Distance Slot	Dig. Caliper	4.2 +0.2 -0.0							
10	Distance	Faro Arm. / Insp. Jig	26.6 ± 1.0							
11	Distance	Faro Arm. / Insp. Jig	18.4 ± 1.0							
12	Distance	H. Gauge	3.1 ± 0.5							
13	Distance	Faro Arm. / Insp. Jig	46.8 ± 1.5							
14	Distance	Faro Arm. / Insp. Jig	45.1 ± 1.5							
15	Distance	Faro Arm. / Insp. Jig	28.5 ± 1.0							
16	Distance	Faro Arm. / Insp. Jig	24.5 ± 1.0							
17	Distance	H. Gauge	7.1 ± 1.0							
18	Distance	Faro Arm. / Insp. Jig	35.9 ± 1.5							
19	Welding Spot	Visual	Tidak Miring & Tidak Lepas							
	Thread	Plug T. Gauge	M8 x 1.25 (Tidak Seret & Tidak Blong)							
20	Insp. Jig	Visual	Masuk Insp. Jig							
*	OTHERS									
1	Material Sertificate Mat'l	Inspection Record / Sertificate Mat'l	SPC270C (t0.8)							
2	Heat & Surface Treatment	Thickness Tester	Cathodic Electrodeposition Painting 20µm (Min)							
	SST	SST Machine	SST 720 H							

NOTE : ◯ Point yang di lingkari point sangat penting

☐ Part Approval
☐ Regular Inspection
☐ Counter Measure Approval
☐ Others : …….

	DATE	SIGN/NAME		REVISION	DATE	SIGN / NAME	FINAL CHECK	
MADE	07-04-14	/Saputra M	△				OK	NG
CHECKED	-04-14	/Agung R	△					
APPROVED	-04-14	/Gunawan	△					