PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

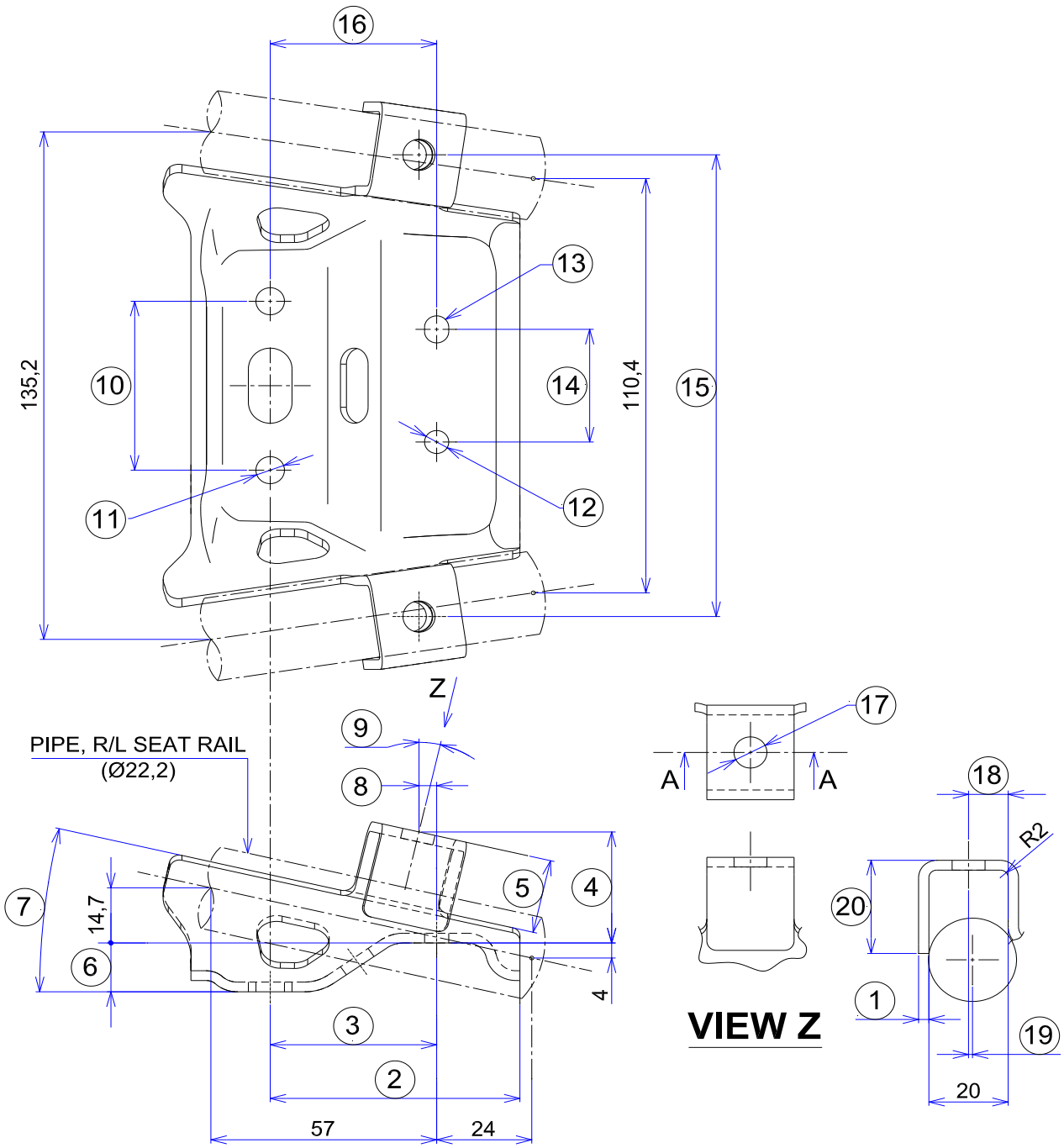
INSPECTION RESULT DATA

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			INSPECTED	APPROVED
CUSTOMER	: **PT. ASTRA HONDA MOTOR**			
PART NAME	: PLATE	DATE		
PART NO.	: 50128-K64 -N000-20			
REVISION RECORD	: M-16-F1329			
MODEL	: K64A	SIGN		
QTY PRODUKSI	:			
QTY SAMPLE	:			
LOT NO.	: -	NAME		

ILLUSTRATION :

HR NF



Material : SAPH440 (t2.6) **Unit : mm**

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NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE 1	2	3	4	5	JUDGE OK	NG
1	Thikness	Micro Meter	2,6 ± 0,14							
2	Jarak (R,L)	Height Gauge / Faro Arm	63 ± 0,7							
3	Jarak (R,L)	Height Gauge / Faro Arm	(42) ± 0,3							
4	Jarak (R,L)	Height Gauge / Faro Arm	29,6 ± 0,5							
5	Jarak (R,L)	Height Gauge / Faro Arm	19,6 ± 0,5							
6	Jarak	Height Gauge / Faro Arm	13 ± 0,5							
7	Sudut (R,L)	Bevel Protector / Faro Arm	13º ± 3º							
8	Jarak (R,L)	Height Gauge / Faro Arm	4,5 ± 0,5							
9	Sudut (R,L)	Bevel Protector / Faro Arm	13º ± 3º							
(10)	Jarak	Caliper	45 ± 0,3							
(11)	Diameter (HOLE) (2 Plcs)	Caliper	Ø7.2 + 0,5 - 0							
(12)	Diameter (HOLE)	Caliper	Ø6.1 + 0,2 - 0							
(13)	Slot	Caliper	Ø6.1 + 0,2 - 0							
	Slot	Caliper	Ø7.2 + 0,5 - 0							
(14)	Jarak	Caliper	30 ± 0,3							
(15)	Jarak	Caliper / Faro Arm	123 ± 0,5							
(16)	Jarak (R,L)	Height Gauge / Faro Arm	42 ± 0,3							
(17)	Diameter (HOLE) (R,L)	Caliper	Ø8.3 + 0,5 - 0							
18	Jarak (R,L)	Caliper	10 ± 0,5							
19	Jarak (R,L)	Faro Arm	(1) ± 0,5							
20	Jarak (R,L)	Caliper	24,8 ± 0,5							
21	Spec Material	Mill Sheet	SAPH440 (t2.6)							
22	Appearance	Inspection Jig	Masuk Insp. Jig (Kondisi Semua Pin Harus Masuk)							
23	Appearance	Visual	Bebas : Spatter, Burrs Karat & Cacat lainnya							

NOTE : ◯ Point yang dilingkari point sangat penting

☐ Part Approval
☐ Regular Inspection
☐ Counter Measure Approval
☐ Others : ……

	DATE	SIGN/NAME		REVISION	DATE	SIGN / NAME	FINAL CHECK
MADE	09/09/2016	/MF. Rozaq	△				OK / NG
CHECKED		/Toni W.	△				

APPROVED		**/Bayu S.**						