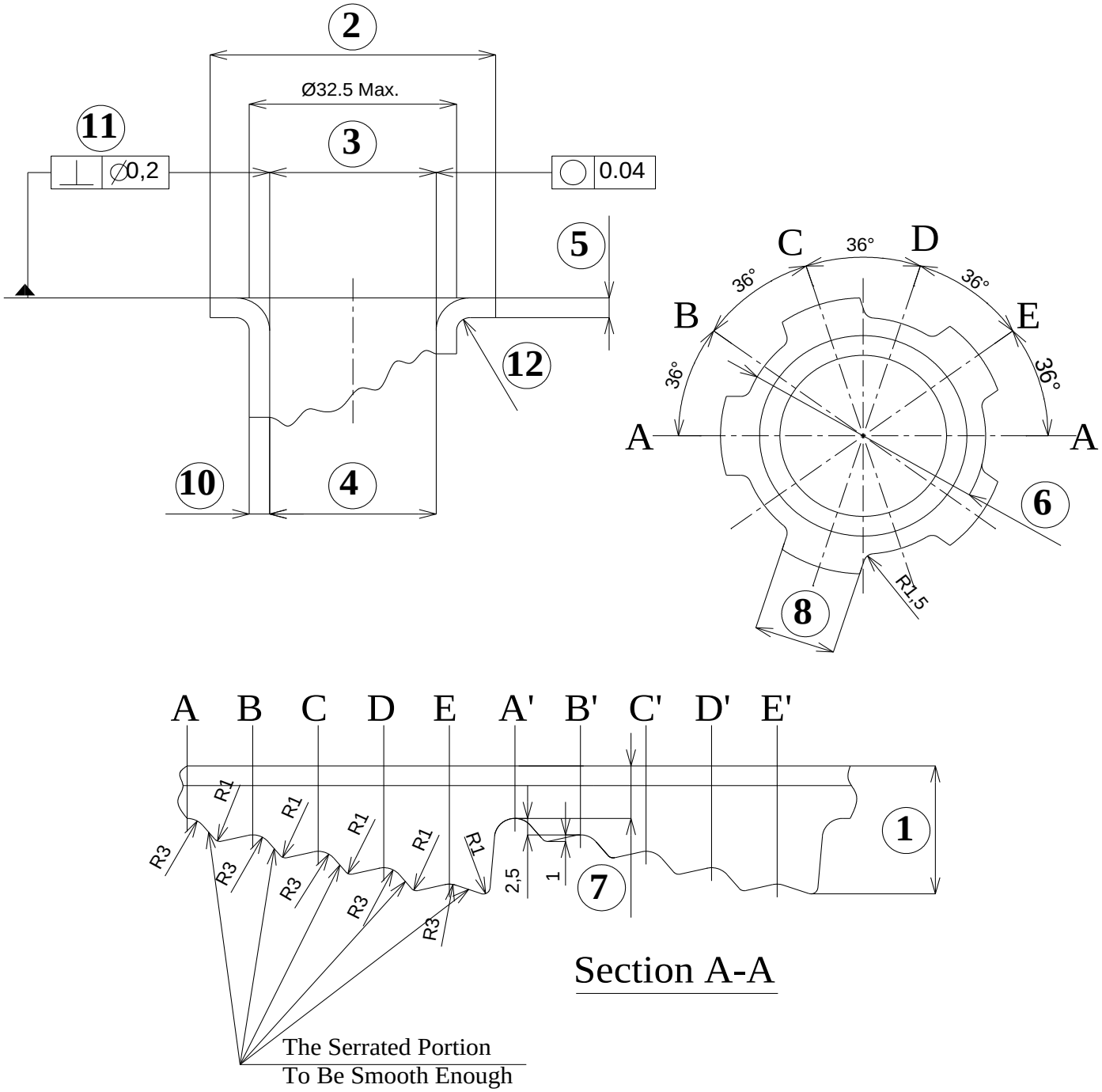
PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

DOC. NO	PAGE
IRD-AK02-10-156	1/2

			INSPECTED	APPROVED
CUSTOMER	: **PT. KAYABA INDONESIA**			
PART NAME	: SPRING SEAT	DATE		
PART NO.	: 12161 - 02609 - 2	SIGN		
MODEL	: C16			
QUANTITY	: 10 PCS			
LOT NO.	: -	NAME		

ILLUSTRATION :



Material : SPCC / SPCE - N

Unit : mm

PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

DOC. NO	PAGE
IRD-AK02-10-156	2 / 2

CUSTOMER : **PT. KAYABA INDONESIA**
PART NAME : SPRING SEAT
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LOT NO. : -

	INSPECTED	APPROVED
DATE		
SIGN		
NAME		

NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE 1	2	3	4	5	6	7	8	9	10	$\bar{x}$	JUDGE	Konfirm KYB 1	2	Judge
1	Total Length	Ver - Cal	(19.5)															
2	Outside Diameter	Ver - Cal	42 ± 0,3															
3	Inside Diameter	Ver - Cal	24,3 +0,5 0															
4	Inside Lower Diameter	Ver - Cal	24,3 +0,3 0															
5	Upper Thickness	Ver - Cal	3 +0,7 -0,5															
6	Upperside - Middle Length	Ver - Cal	36 +0,5 -0.15															
7	Distance Upper - Radius	Ver - Cal	8 ± 0,5															
8	Upperside Length	Ver - Cal	12 ± 0,2															
9	Appearance	Visual	Free of Rusty, Chips & Burry															
10	Lower Thickness	Ver - Cal	Min. 1.9															
11	Perpendicularity	Faro Arm.	Max. 0.2															
12	Lowerside Radius	Contracer	R2.0 ± 0,5															
13	Surface Treatment	Mill Sheet	TFCR 10 -A3															

NOTE :

- ☐ Part Approval
- ☐ Regular Inspection
- ☐ Counter Measure Approval
- ☐ Others : ……

	DATE	SIGN/NAME		REVISION	DATE	SIGN / NAME	FINAL CHECK
MADE	30-09-12	/Saputra M	1	Berdasarkan FORM-III-C-02 By Customer	30-09-12	/Saputra	OK / NG
CHECKED	30-09-12	/A. Hariri					
APPROVED	30-09-12	/Sutejo					