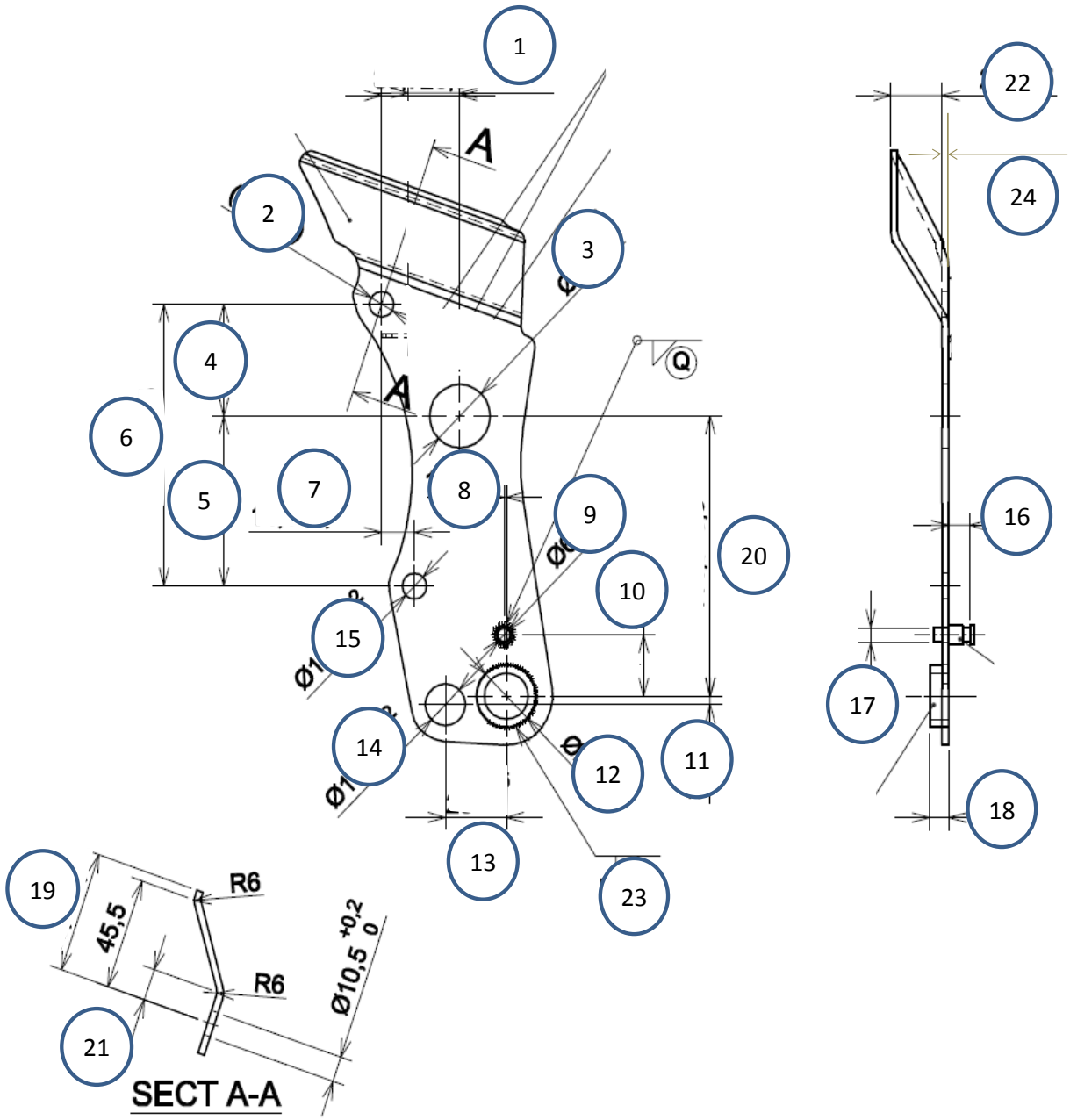
PT. DIAN RAYA CIPTA

INSPECTION RESULT DATA

DOC. NO	PAGE
IRD-DRC-06	1/2

		DRC		PT CNC	
CUSTOMER	: PT. CHANDRA NUGERAH CIPTA	CHEKED	INSPECTED	CHEKED	APPROVED
PART NAME	: PLATE R PIVOT				
PART NO.	: 50191-K41-N000-H2				
MODEL	: K41				
QUANTITY	:				
LOT NO.	:				

ILLUSTRATION :



	DATE	SIGN / NAME	REVISION	DATE	SIGN / NAME	FINAL CHECK DRC		FINAL CHECK CNC	
MADE	01-Apr	/DESITA	△			OK	NG	OK	NG
CHECKED	01-Apr	/JEFRI	△						
APPROVED	01-Apr	/M. CHAIDIR	△						

PT. DIAN RAYA CIPTA

INSPECTION RESULT DATA

DOC. NO: IRD-DRC-06 | PAGE: 2/2

		DRC		PT CNC	
CUSTOMER	: PT. CHANDRA NUGERAH CIPTA	CHEKED	INSPECTED	CHEKED	APPROVED
PART NAME	: PLATE R PIVOT				
PART NO.	: 50191-K41-N000-H2				
MODEL	: K41				
QUANTITY	:				
LOT NO.	:				
MATERIAL	:				

NO	INSPECTION ITEM	INSPECTION METHOD	STANDART	SAMPLE 1	2	3	4	5	JUDGE	CNC 1	2	3	4	5	JUDGE
1	Jarak	Faro Arm	33.7 ±0.5												
2	Diameter	v. Caliper	Ø10.5 +0.2/0												
3	Diameter	v. Caliper	Ø26 -0.4/-0.5												
4	Jarak	Faro Arm	45.8 ±0.7												
5	Jarak	Faro Arm	69.5 ±0.7												
6	Jarak	Faro Arm	115.3 ±0.5												
7	Jarak	Faro Arm	14.1 ±0.5												
8	Jarak	Faro Arm	1.0 ±0.5												
9	Diameter	Faro Arm	Ø6.2 +0.2/0												
10	Jarak	Faro Arm	25.0 ±0.5												
11	Jarak	Faro Arm	3.5 0/-0.7												
12	Diameter	v. Caliper	Ø26 -0.4/-0.5												
13	Jarak	Faro Arm	26.0 +0.5/0												
14	Diameter	v. Caliper	Ø17.2 +0.2/0												
15	Diameter	v,	Ø10.5 +0.2/0												
16	Jarak	H. Gauge	9.0 ±0.5												
17	Diameter	H. Gauge	Ø6.2 +0.2/0												
18	Jarak	Roll Meter	8.0 ±0.5												
19	Jarak	H. Gauge	49.7 ±0.7												
20	Jarak	H. Gauge	114.5 ±0.5												
21	Jarak	H. Gauge	13.0 ±0.5												
22	Jarak		22.0 ±0.5												
23	Length Weld	Roll Meter	MIn 50												
24	Thickness	v. Caliper	2.9 ±0.06												
25	Appearance	Visual	No Burry, No Dent, No Scratch, No Rusty and No Other Defect												

NOTE :

	DATE	SIGN / NAME	REVISION		DATE	SIGN / NAME	FINAL CHECK DRC OK	DRC NG	CNC OK	CNC NG
MADE	01-Apr	/DESITA	△							
CHECKED	01-Apr	/JEFRI	△							
APPROVED	01-Apr	/M. CHAIDIR	△							