PM. 9.1.4 / L1

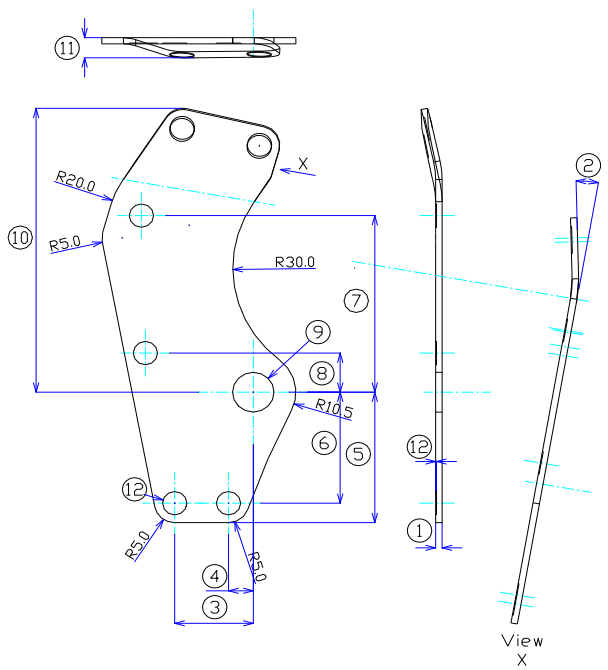
PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

DOC. NO	PAGE
IRD-AHM1-20-342.1.2	1 / 1

CUSTOMER	: **PT. ASTRA HONDA MOTOR**		INSPECTED	APPROVED
PART NAME	: PATCH L	DATE		
PART NO.	: 50119-K1Z -J100-21	SIGN		
REVISION RECORD	:			
MODEL	: K1ZG			
QTY PRODUKSI	:			
QTY SAMPLE	:			
LOT NO.	: -	NAME		

ILLUSTRATION :



HR H Q NF

Material : JSH440W or SAPH440 (t1.6)

Unit : mm

NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE 1	2	3	4	5	JUDGE OK	NG
1	Thikness	V. Caliper	1,6 ± 0.08							
2	Sudut	B. Protector	11° ± 3°							
3	Jarak	H. Gauge	19,4 ± 0.5							
4	Jarak	H. Gauge	6,1 ± 0.5							
5	Jarak	H. Gauge	33,5 ± 0.7							
6	Jarak	H. Gauge	28,5 ± 0.5							
7	Jarak	H. Gauge	45,4 ± 0.7							
8	Jarak	H. Gauge	10,1 ± 0.5							
9	Diameter	V. Caliper	Ø10.2 ± 0.3							
10	Jarak	H. Gauge	72,9 ± 0.7							
11	Jarak	H. Gauge	5,2 ± 0.5							
12	Marking	Visual	Stamp Mark 4-Ø6 (0.2 Depth)							
13	Appearance	Insp. Jig	Masuk Insp. Jig (Kondisi Semua Pin Harus Masuk)							
14	Spec Material	Mill Sheet	JSH440W or SAPH440 (t1.6)							
15	Appearance	Indera (Mata)	Bebas : Cacat, Karat & Burry							

NOTE : ◯ Point yang dilingkari point sangat penting

☐ Part Approval
☐ Regular Inspection
☐ Counter Measure Approval
☐ Others : …….

	DATE	SIGN/NAME		REVISION	DATE	SIGN / NAME	FINAL CHECK	
MADE	23/09/2020	/MF. Rozaq	△				OK	NG
CHECKED		/Toni W.	△					
APPROVED		/Bambang P.	△					