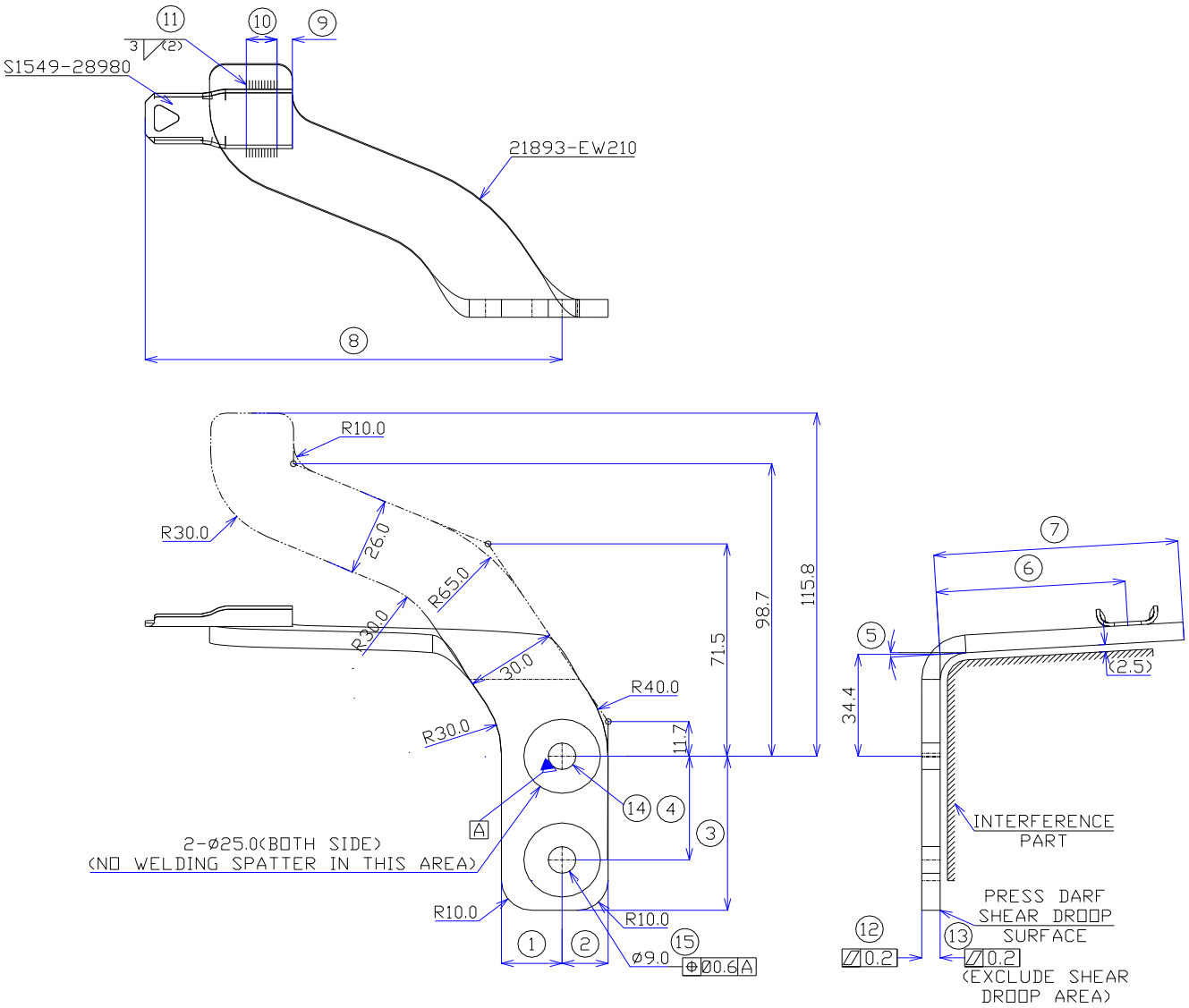
PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

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			INSPECTED	APPROVED
CUSTOMER : **PT. HINO MOTOR MANUFACTURING INDONESIA**				
PART NAME : BRACKET SUB-ASSY WIRING HARNESS		DATE		
PART NO. : 82702-EW690		SIGN		
MODEL : (J08E) 415B				
QUANTITY : 5 PCS				
LOT NO. :		NAME		

ILLUSTRATION :



Material : SPH440-OD OR SPH440 (HTSG3101G) t6.0 SPC270C (t1.2)

Unit : mm

PT. CHANDRA NUGERAHCIPTA
QUALITY ASSURANCE DEPT.

INSPECTION RESULT DATA

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NO	INSPECTION ITEM	INSPECTION METHOD		SAMPLE 1	2	3	4	5	$\bar{X}$	R
*	APPEARANCE									
1	Visual	Eye	Free from Harmfull, Crack,Burrs or Etc							
2	Shortage Part & Different Part		According To Drawing							
*	DIMENSION									
1	Length	V. Caliper	19,8 ± 0,5							
2	Length	V. Caliper	15 ± 0,5							
3	High	H. Gauge	52 ± 0,8							
4	High	H. Gauge	35 ± 0,8							
5	Angle	Faro Arm / B. Protector	3.5º ± 1º							
6	Distance	Faro Arm	61,7 ± 1,0							
7	Length	V. Caliper	79,7 ± 1,5							
8	Distance	H. Gauge	136 ± 1,5							
9	Length	V. Caliper	5 ± 1,0							
10	Length Weld	Steel Ruler	10 Min							
11	Weld	Visual / Steel Ruler	3 / (2) 2 Posisi L = 3 Min							
12	Flatness	Dial Gauge / Insp. Jig	Max 0.2							
13	Flatness	Dial Gauge / Insp. Jig	Max 0.2							
14	Positioning Ø9	Dial Gauge / Insp. Jig	Max 0,6							
15	Diameter (2Plcs)	V. Caliper	Ø9 + 0,7 - 0							
16	Inspection Jig	Insp. Jig / Visual	Masuk Insp.Jig							
*	OTHERS									
1	Material Sertificate Mat'l	Inspection Record / Sertificate Mat'l	SPH440-OD OR SPH440 (t6.0) SPC270C (t1.2)							
2	Heat & Surface Treatment	Thickness Tester	Cathodic Electrodeposition Painting 20µm ± 2µm							
		SST Machine	SST 480 H							

NOTE :

- ☐ Part Approval
- ☐ Regular Inspection
- ☐ Counter Measure Approval
- ☐ Others : …….

	DATE	SIGN/NAME		REVISION	DATE	SIGN / NAME	FINAL CHECK	
MADE	30-11-18	/MF. Rozaq	△				OK	NG
CHECKED		/A. Hariri	△					
APPROVED		/Bambang P.	△					