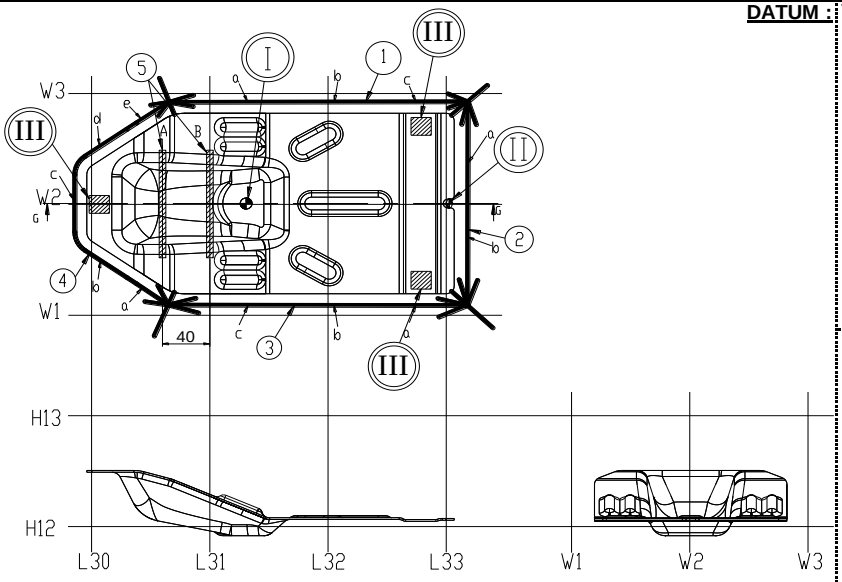
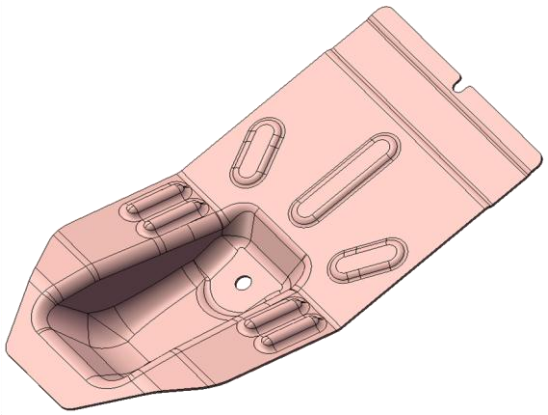
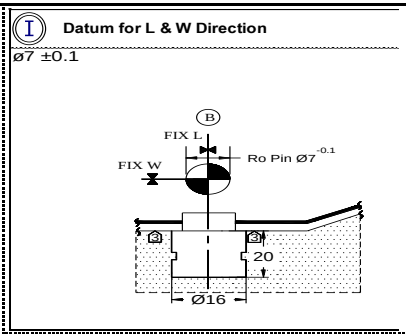
DRC QUALITY ASSURANCE PT.DIAN RAYA CIPTA	Month		PAGE 1/2

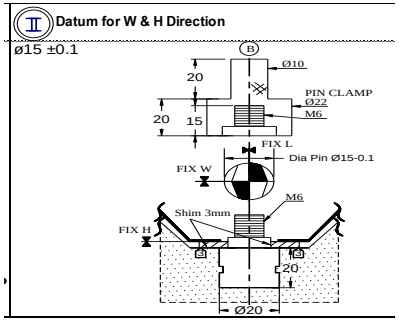
DAILY CHECK SHEET

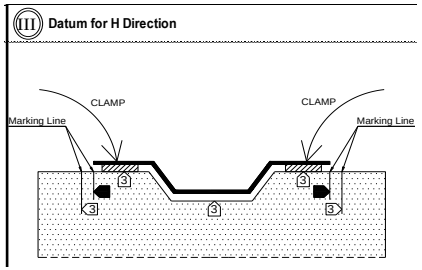
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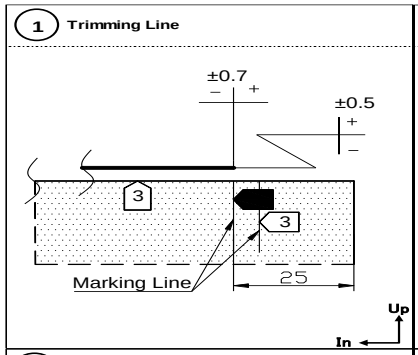


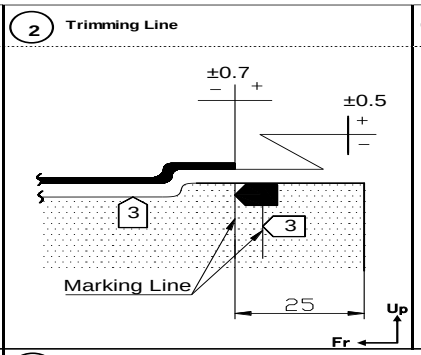


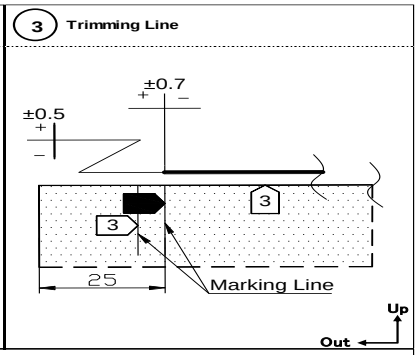


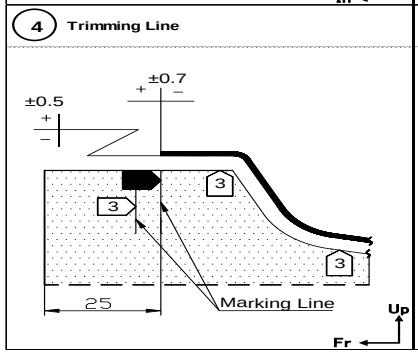


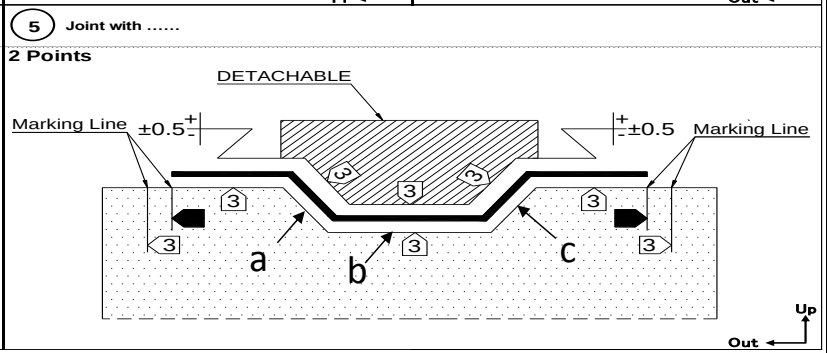












DATE / SHIFT																								
	S	M	E	S	M	E	S	M	E	S	M	E	S	M	E	S	M	E	S	M	E	S	M	E
POINT CHECK																								
OK																								
NG																								
ACCUR (%)																								
ACCUR. AVG (%)																								

Model :	Part Name :	Rev	Revision	Date	Name	Approved by	Checked by	Inspected by
D30D	REINFORCEMENT , BELT ANCHOR, NO 1 RH							
	Part No :							
	57815-BZ080							

PT. DIAN RAYA CIPTA CHECK SHEET OF PART (Data Of Measuring)	Month	**DAILY CHECK SHEET**	D30D	REINFORCEMENT , BELT ANCHOR, NO 1 RH 57815-BZ080	2 2

	INSPECTION ITEM		STANDARD		Date:			Shift:	Date:			Shift:	Date:			Shift:	Date:			Shift:	Date:			Shift:	Date:			Shift:	Date:			Shift:
			NOMINAL	TOL	S	M	E		S	M	E		S	M	E		S	M	E		S	M	E		S	M	E		S	M	E
I	**Round Hole Datum**		Ø7	±0,1																											
II	**Round Hole Datum**		Ø8	$^{-0,1}_{+0,2}$																											
①	**Trimming Line**																														
	Clearence	a	3	±0.5																											
		b	3	±0.5																											
		c	3	±0.5																											
	Trimming	a	0	±0.7																											
		b	0	±0.7																											
		c	0	±0.7																											
②	**Trimming Line**																														
	Clearence	a	3	±0.5																											
		b	3	±0.5																											
	Trimming	a	0	±0.7																											
		b	0	±0.7																											
③	**Trimming Line**																														
	Clearence	a	3	±0.5																											
		b	3	±0.5																											
		c	3	±0.5																											
	Trimming	a	0	±0.7																											
		b	0	±0.7																											
		c	0	±0.7																											
④	**Trimming Line**																														
	Clearence	a	3	±0.5																											
		b	3	±0.5																											
		c	3	±0.5																											
		d	3	±0.5																											
		e	3	±0.5																											
	Trimming	a	0	±0.7																											
		b	0	±0.7																											
		c	0	±0.7																											
		d	0	±0.7																											
		e	0	±0.7																											
⑤	**Clearance**																														
	Cleare	**5A** a	3	±0.5																											
		b	3	±0.5																											
		c	3	±0.5																											
	Cleare	**5B** a	3	±0.5																											
		b	3	±0.5																											
		c	3	±0.5																											
6	Marking		Clearly Visible																												
7	Material Plate 57815 SHGA270C-45/ ~~1,4~~ 1,6			±0,14																											
8	**Appearance** No Burry (max 0,3 mm), no Scratch,no Crack & Other Damage		t:1,6±0,14																												