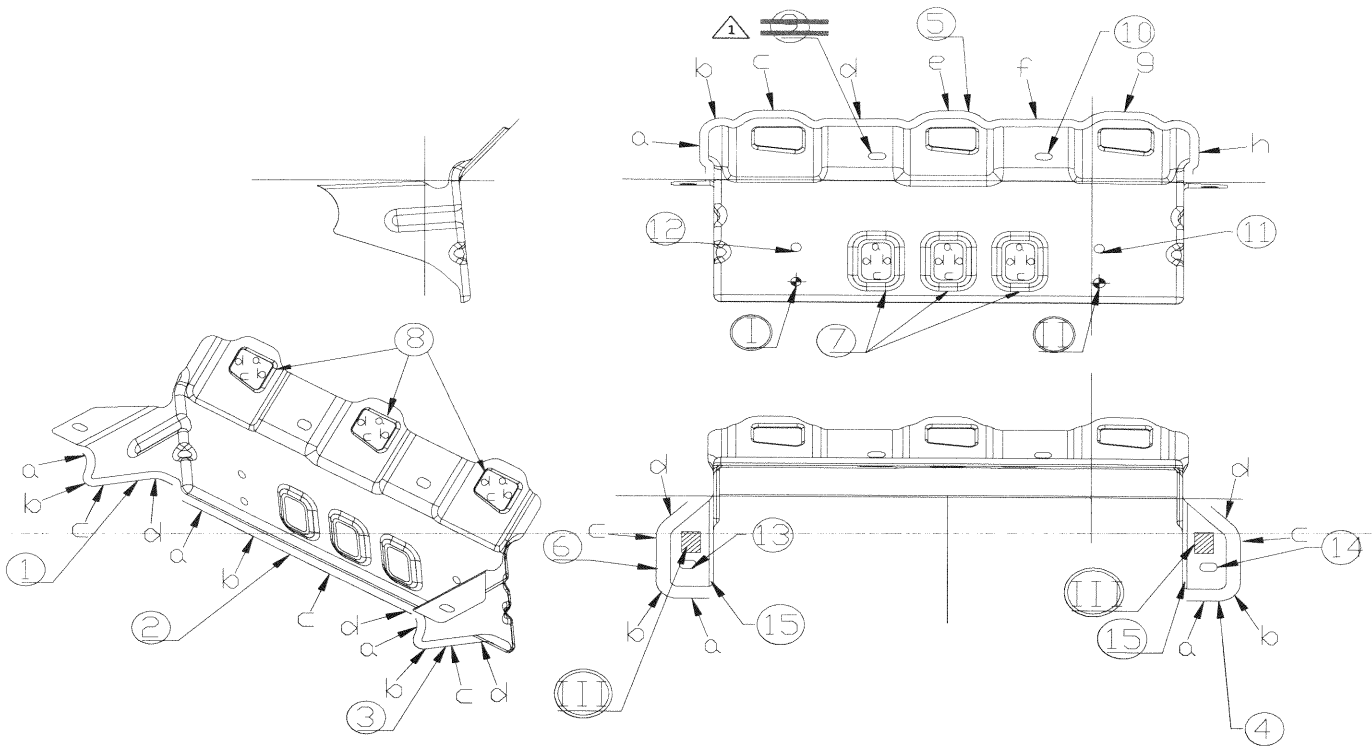
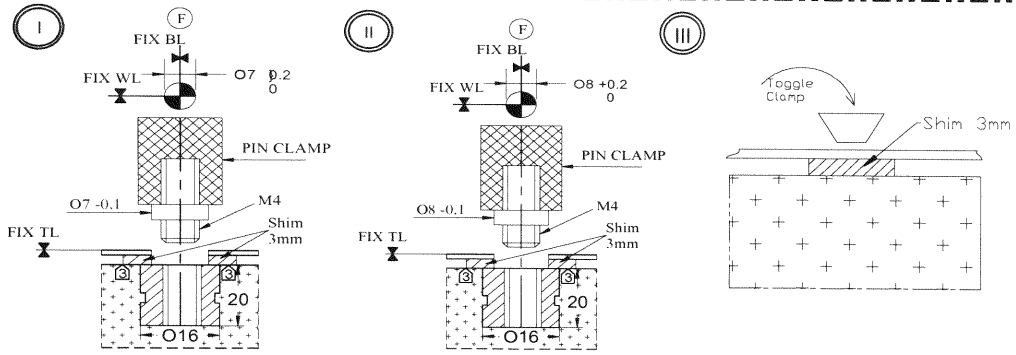


DATUM OF MEASURING



Description	No. of part to Checked					Total
	1	2	3	4	5	
No. of Point OK						
No. of point Measuring						
Acc. Pass Rate (%)						
Time of Checking	Day :			Date :		
Purpose For						

Note :

1. Accuracy Pass Rate (%) = Total no.of Point OK / Total no.of Point Measuring X 100%
2. Lingkaran pada data yang keluar dari standard (Total cycle for out of standard data)

Revision Record	No	Date	Revision Record	Reference	Made	Sign
	1	18 Jul 25	Change Point Check			
	2					
	3					
	4					
	5					

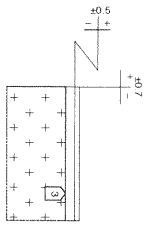
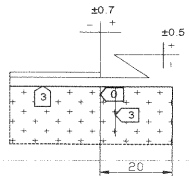
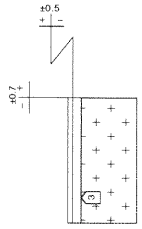
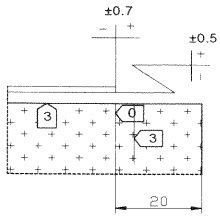
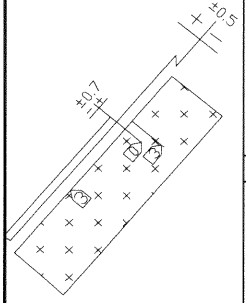
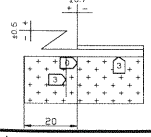
Approved	Foreman	Group Leader	Checked by :	PT. DHARMA POLIMETAL	Approved	Checked	Prepared
					Dadan B	Adit	Alwi

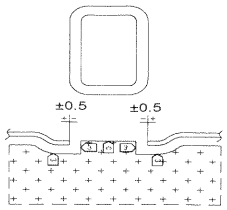
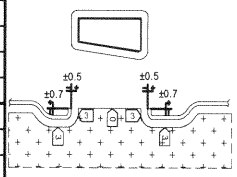
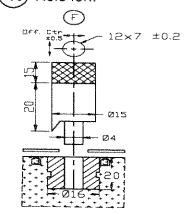
Model :	Part Name :	PT SUZUKI INDOMOBIL MOTOR	Approved	Checked
Y4L	BRACKET, LICENSE PLATE 1	SUZUKI		
	Part No : 59814-52S00			

PT. DHARMA POLIMETAL

CHECK SHEET OF PART

DOC NO : 07e/CF-CS/SIM-Y4L/ENG-4W/X/2017
DOC DATE : 16 Oktober 2017
2 / 3

Detail Of Measuring Point	Measuring Item & Point / Standard		No.Of Part 1	2	3	Judge ment
(I) Round Hole Datum Diameter	Ø7 +0.2 0					
(II) Round Hole Datum Diameter	Ø8 +0.2 0					
1 Surface for ...						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
2 Surface for ...						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
3 Surface for ...						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
4 Surface for ...						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
5 Surface for ...						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
		e				
		f				
		g				
		h				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
		e				
		f				
		g				
		h				
6 Surface for ...						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				

Detail Of Measuring Point	Measuring Item & Point / Standard		No.Of Part 1	2	3	Judge ment
	Trimming					
	3 ±0.5	a				
		b				
		c				
		d				
7 Surface for..						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
		e				
		f				
		g				
		h				
		i				
		j				
		k				
		l				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
		e				
		f				
		g				
		h				
		i				
		j				
		k				
		l				
8 Surface for..						
	Clearance					
	3 ±0.5	a				
		b				
		c				
		d				
		e				
		f				
		g				
		h				
		i				
		j				
		k				
		l				
	Trimming					
	0 ±0.7	a				
		b				
		c				
		d				
		e				
		f				
		g				
		h				
		i				
		j				
		k				
		l				
9 10 Hole for..						
	Slot Diameter (1)					
	Ø12x7 +0.5 0					
	Off Center					
	0 ±0.5	WL				
		BL				

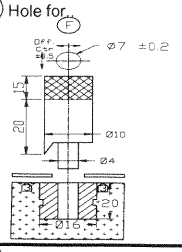
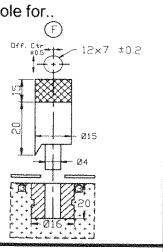
Model :	Part No :	Part Name :
Y4L	59814-52S00	BRACKET, LICENSE PLATE

PT. DHARMA POLIMETAL

CHECK SHEET OF PART

DOC NO : 07e/CF-CS/SIM-Y4L/ENG-4W/X/2017

DOC DATE : 16 Oktober 2017

Detail Of Measuring Point	Measuring Item & Point / Standard		No.Of Part 1	2	3	Judgment
(11) (12) Hole for.. 	**Slot Diameter**					
	Ø7 +0.5 0					
	Off Center					
	0 ±0.5	WL				
		BL				
(13) (14) Hole for.. 	**Slot Diameter**					
	Ø12 x 7 +0.5 0					
	Off Center					
	0 ±0.5	WL				
		BL				
(15) **Thickness Thinning** JSH270CN, t:1.4 mm	**Minimum Thinning is 80% of Material Thickness (1.12 mm)**					
(16) **Appearance**	No Harmful Burs, No Crack, Scratch, No Rust & Other Damage					

Detail Of Measuring Point	Measuring Item & Point / Standard		No.Of Part 1	2	3	Judgment

Model : **Y4L**

Part No : **59814-52S00**

Part Name : **BRACKET, LICENSE PLATE**