PT. DIAN RAYA CIPTA
Metal Stamping, Welding, Machining & Dies

INSPECTION STANDARD / DATA

(1/2)

Model	BJM1	Part No	B J M – F 1 4 6 5 – 0 0	Part Name	REINF,ENG, BRKT,FR,UPR 1

Clasification

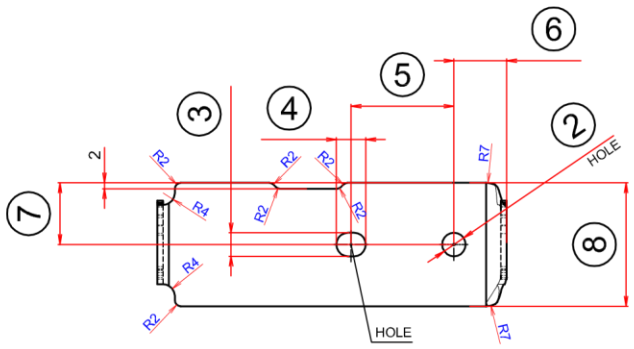
Priority	A	B	C

Issued Date : 19/10/2021

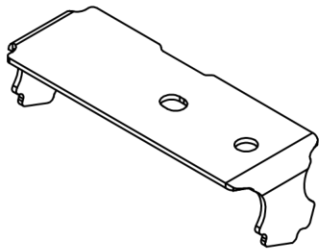
Inspection Purpose

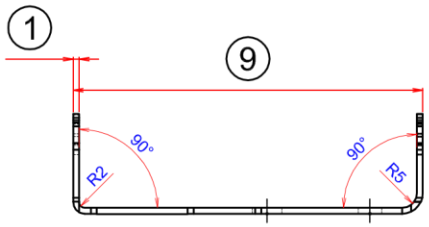
- ☐ New Model
- ☐ Revise, try Out, Mass Prod
- No ( )
- ☐ Change Process
- ☐ Insp. Request
- ☐ Daily

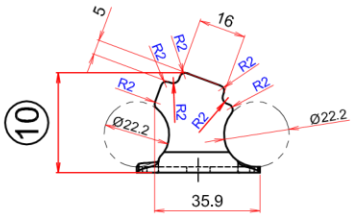
Sketch :



3D PART







Spec Mat.	YSH440W-P t2.0
Heat & Surface Treatment	-
Identification Mark	-
Lot No.	-

Critical Point	No	Inspection Item	Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	1	Thickness Material	2.0 ±0.15	Caliper	5/ Lot	5/ Month						
	2	Diameter Hole	Ø8 +0.2 0	Caliper	5/ Lot	5/ Month						
	3	Oval hole	8 +0.2 0	Caliper	5/ Lot	5/ Month						
	4	Oval hole	10 (+0.2 0)	Caliper	5/ Lot	5/ Month						
	5	Distance Center	35 (±0.5)	Caliper / Height gauge	5/ Lot	5/ Month						
	6	Distance Center	18 (±0.5)	Caliper / Height gauge	5/ Lot	5/ Month						
	7	Distance Center	20 0 -0.5	Caliper / Height gauge	5/ Lot	5/ Month						
	8	Distance	40.8 (±0.5)	Caliper / Height gauge	5/ Lot	5/ Month						
	9	Distance	119 (±0.5)	Caliper / Height gauge	5/ Lot	5/ Month						
	10	Distance	34 0 -0.5	Caliper / Height gauge	5/ Lot	5/ Month						
	11	Appearance	No Sharp Burrs, No Defect, No Sharp Edges,etc.	Visual	100%	100%						

Approval

Code	Date	Revision No	Scale Priority	Reason	PIC Supplier	Yamaha Approval
△						
△						
△						
△						
△						
△						

Result

Issued By | Month : | / Date : | / Year :

JUDGEMENT | OK | Or | NG

Quantity Delivery | Pcs | Head Section | Operator

Inspection Facility | IDEA | Visual | Insp. Jig | Machine | Measure

Plan Make To | / | /

Remarks :
*** Child Part For ENGINE BRKT COMP BJM-F1410-00**

Approval

PT. MITSUBA INDONESIA PIPE PARTS			PT. DIAN RAYA CIPTA	
Approved By	Reviewed By	Checked By	Approved By	Prepared By
			Sugeng	Rifky