INSPECTION STANDARD / DATA

☐ Intern
☑ Supplier
(1/2)

Model	1WD1	Part No	1WD-F2110-00 / 03	Part Name	PANEL, OUTER 2

Clasification			
Priority	A	B	C

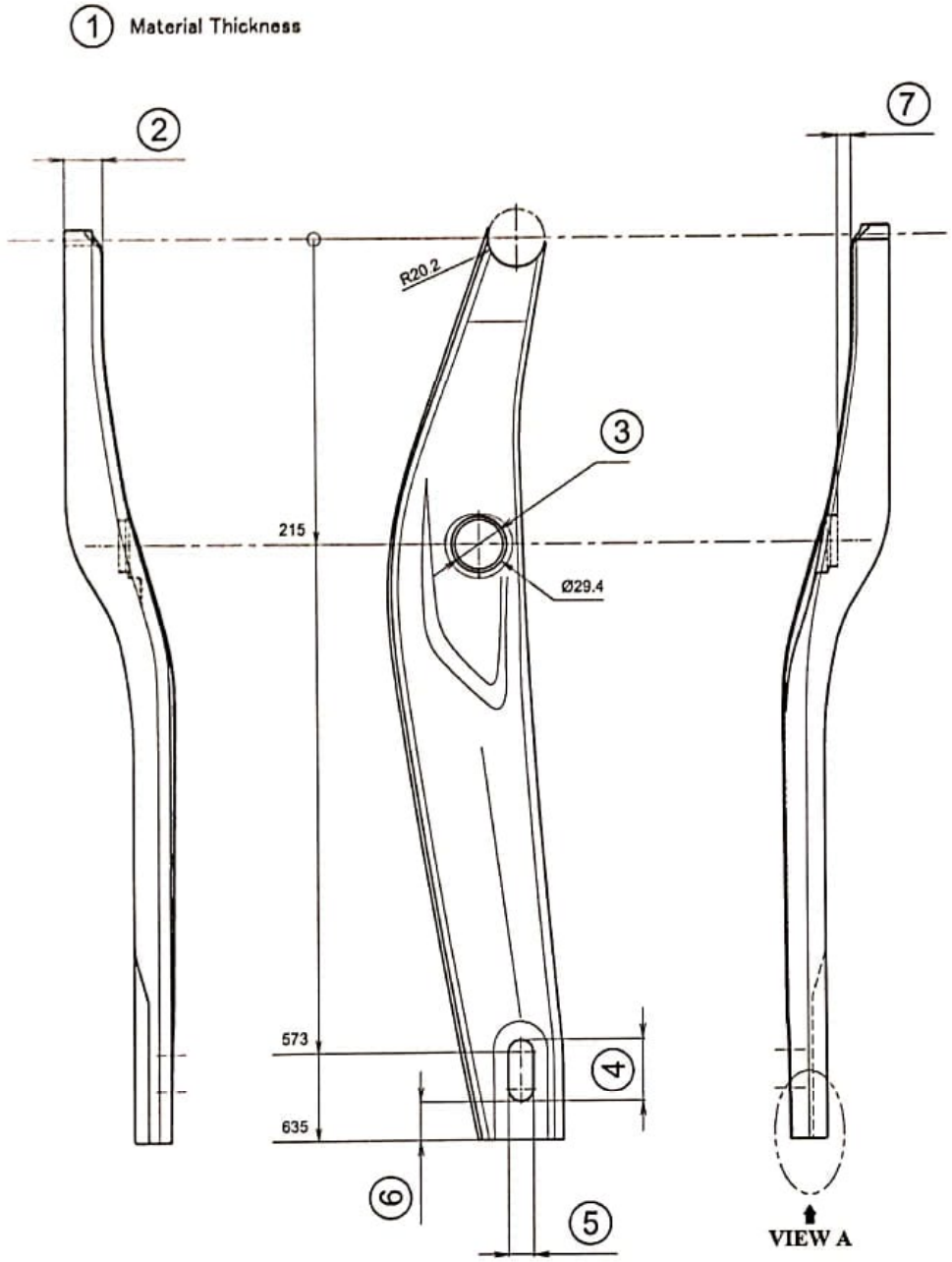
Issued Date : 15/07/2022

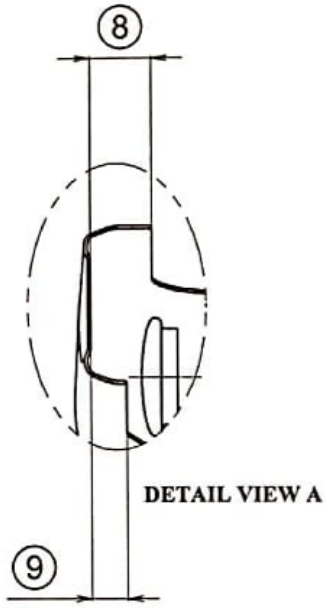
Inspection Purpose

- ☐ New Model
- ☐ Revise, try Out, Mass Prod
- No ( )
- ☐ Change Process
- ☐ Insp. Request
- ☐ Daily

Spec Mat.	YSC440W t1.2
Heat & Surface Treatment	-
Identification Mark	-
Lot No.	-

Sketch :





Approval	Code	Date	Revision No	Scale Priority	Reason	PIC Supplier	Yamaha Approval
	△						
	△						
	△						
	△						
	△						
	△						

Result

Issued By | Month : / Date : / Year :

JUDGEMENT | OK Or NG

Quantity Delivery	Pcs	Head Section	Operator

Inspection Facility	IDEA	Visual	Insp. Jig	Machine	Measure
		Plan Make To		/	/

Remarks :
* Child Part For REAR ARM COMP 1WD-F2110-00

Approval

PT. MITSUBA INDONESIA PIPE PARTS

Approved By	Reviewed By	Checked By	Prepared By
Supriyono	Mochtahudin	Mustofa	Arif Sudirman

INSPECTION STANDARD / DATA

☐ Intern
☑ Supplier

(2/2)

Model	1WD1	Part No	1WD-F2110-00 / -03	Part Name	PANEL, OUTER 1	Clasification: Priority / A / B / C

Critical Point	No	Inspection Item	Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	①	Material Thickness	1.2 ±0.15	Caliper	5/ Lot	5/ Month						
	②	Distance	27 (±0.5)	Caliper	5/ Lot	5/ Month						
	③	Diameter Hole	34 (+0.2 0)	Caliper	5/ Lot	5/ Month						
	④	Oval Hole	43.6 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑤	Oval Hole	17.6 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑥	Distance	27.2 (±0.5)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑦	Distance	9.8 (±0.5)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑧	Distance	23.3 (±0.5)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑨	Distance	13.6 (±0.5)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑩	Appearance	No Sharp Burrs, No Defect, No Sharp Edges,etc	Visual	100%	100%						

* Remarks :