INSPECTION STANDARD / DATA

☐ Intern
☑ Supplier

(1/2)

Model	1WD1	Part No	1WD-F2110-00 / -02	Part Name	PANEL, OUTER 1

Clasification			
Priority	A	B	C

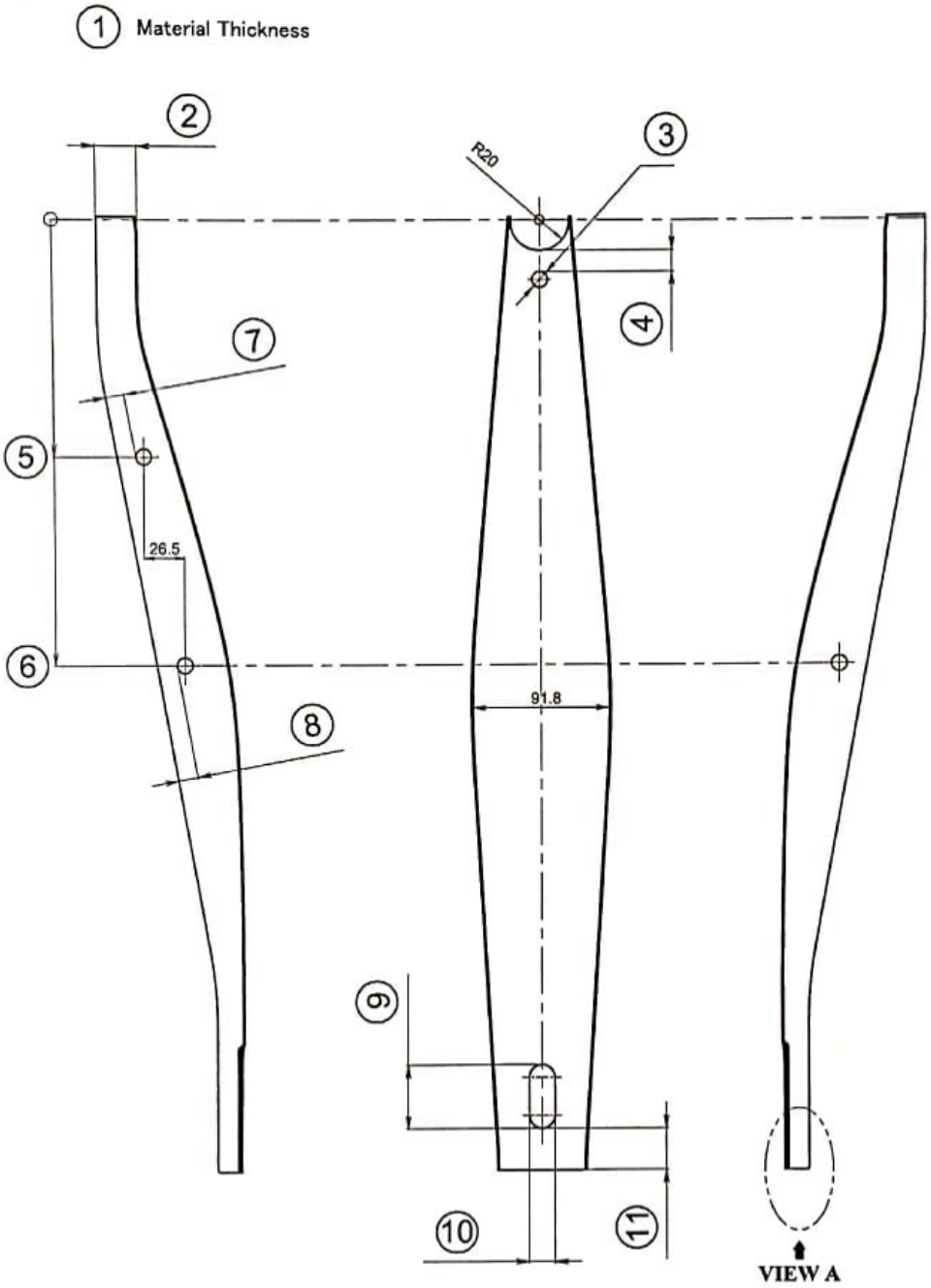
Issued Date : 15/07/2022

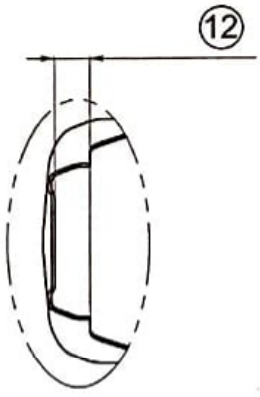
Inspection Purpose

- ☐ New Model
- ☐ Revise, try Out, Mass Prod
- No ( )
- ☐ Change Process
- ☐ Insp. Request
- ☐ Daily

Spec Mat.	YSC440W t1.2
Heat & Surface Treatment	-
Identification Mark	-
Lot No.	-

Sketch :





DETAIL VIEW A

Approval	Code	Date	Revision No	Scale Priority	Reason	PIC Supplier	Yamaha Approval
	△						
	△						
	△						
	△						
	△						
	△						

Result

Issued By | Month : | / Date : | / Year :

JUDGEMENT | OK Or NG

Quantity Delivery	Pcs	Head Section	Operator

Inspection Facility	IDEA	Visual	Insp. Jig	Machine	Measure
		Plan Make To		/	/

Remarks :
*** Child Part For REAR ARM COMP 1WD-F2110-00**

Approval

PT. MITSUBA INDONESIA PIPE PARTS

Approved By	Reviewed By	Checked By	Prepared By
Supriyono	Mochtahudin	Mustofa	Arif Sudirman

INSPECTION STANDARD / DATA

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Model	1WD1	Part No	1WD-F2110-00 / -02	Part Name	PANEL, OUTER 1	Clasification: Priority	A	B	C

Critical Point	No	Inspection Item	Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	①	Material Thickness	1.2 ±0.15	Caliper	5/ Lot	5/ Month						
	②	Distance	27 (±0.5)	Caliper	5/ Lot	5/ Month						
	③	4-Diameter Hole	10.5 (+0.2 0)	Caliper	5/ Lot	5/ Month						
	④	Distance	14 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑤	Distance Center	157.5 (±1.0)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑥	Distance Center	296.4 (±1.0)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑦	Distance	12.2 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑧	Distance	13 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑨	Oval Hole	43.2 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑩	Oval Hole	17.2 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑪	Distance	27.4 (±0.5)	Caliper	5/ Lot	5/ Month						
	⑫	Distance	13.6 (±0.5)	Caliper / Height Gauge	5/ Lot	5/ Month						
	⑬	Appearance	No Sharp Burrs, No Defect, No Sharp Edges,etc.	Visual	100%	100%						

* Remarks :