PT. DIAN RAYA CIPTA
Metal Stamping, Welding, Machining & Dies

INSPECTION STANDARD/DATA

(1/2)

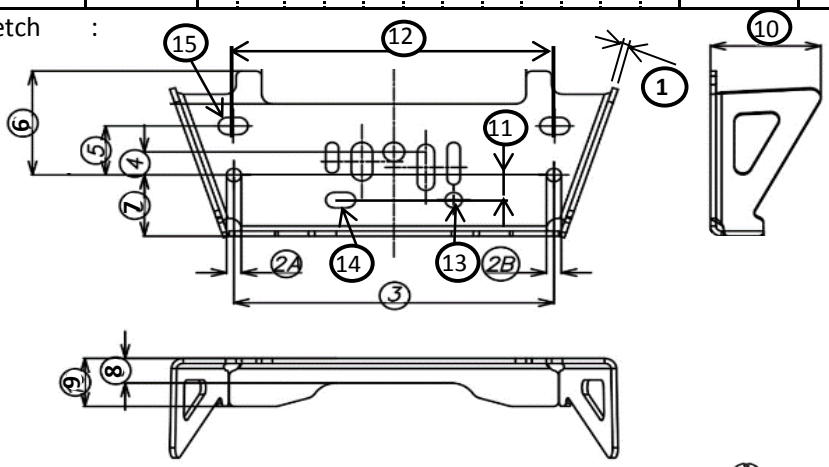
MODEL	BRA	Part No	B R A - F 1 2 4 9 - 0 0	Part Name	BRACKET SEAT

Clasification			
Priority	A	B	C
Issued date:	27-09-23		

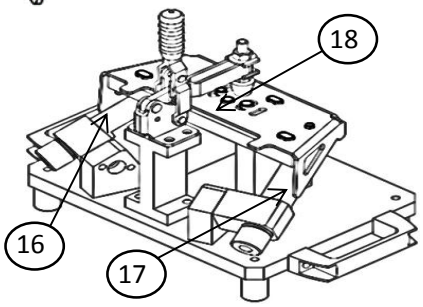
Inspection Purpose

- ☐ New Model
- ☐ Revisi, try Out, Mass Prod
- ☐ No ( )
- ☐ Change Process
- ☐ Ins. Process
- ☐ Daily

Sketch :



Spec Mat.	YSH440W-P t2.6
Heat & Surface Treatment	-
Identification Mark	-
Lot. No.	-



(INSPECTION JIG)

Critical Point	No	Inspection Item		Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	1	Thickness Material		2,6 (± 0,15)	Caliper	5 pcs/ Delv	5 pcs/ Month						
	2	Diameter Hole	A	7,0 +0.2 0	Caliper	5 pcs/ Delv	5 pcs/ Month						
			B	7,0 +0.2 0	Caliper	5 pcs/ Delv	5 pcs/ Month						
	3	Distance		150 (± 0,5)	Caliper,Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	4	Distance		12,0 (± 0,5)	Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	5	Distance		25,5 (± 0,5)	Caliper,Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	6	Distance		54,0 (± 0,5)	Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	7	Distance		31,7 (± 0,5)	Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	8	Distance		12,8 (± 0,5)	Caliper	5 pcs/ Delv	5 pcs/ Month						
	9	Distance		25,0 (± 0,5)	Caliper	5 pcs/ Delv	5 pcs/ Month						

Approval	Code	Date	Revision No	Scale Priority	PIC Supplier	
	1	27-Apr	1	Critical	Jefri	
	2					
	3					
	4					
	5					
	6					

Result

Issued By Month: /Date: /Year:

JUDGEMENT OK *or* NG

Quantity Delivery pcs

Head Section | Operator

Inspection Facility	IDEA	Visual	Insp. JIG	Machine	Measure
		Plan Make To		/	/

Remarks :
* Child Part For BRCKET SEAT BRA-F1249-00

Approval

PT MITSUBA INDONESIA PIPE PARTS			PT DIAN RAYA CIPTA		
Approve By	Reviewed By	Checked By	Approve By	Checked By	Prepared By
			Siswanta	Jefri	Dede R

DRC	PT. DIAN RAYA CIPTA	INSPECTION STANDARD/DATA	(2/2)

MODEL	BRA	Part No	B R A - F 1 2 4 9 - 0 0	Part Name	BRACKET SEAT	Clasification		
						Priority	A	B C

Critical Point	No	Inspection Item		Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	10	Distance		$51,7^{(\pm 0,7)}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	11	Distance		$13,0^{(\pm 0,5)}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	12	Distance		$150,8^{(\pm 0,5)}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	13	Diameter Hole		$8,0\ ^{+0.2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	14	Dimension Hole Oval	A	$8,0\ ^{+0.2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
			B	$14,0\ ^{+0.2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	15	2-Dimension Hole Oval	A	$9,0\ ^{+0.2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
			B	$14,0\ ^{+0.2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
1	16	Dimension gap		0.8 - 1.0	Inspection Jig (Wire Ø1.0)	5 pcs/ Delv	5 pcs/ Month						
	17	Dimension gap		0.8 - 1.0	Inspection Jig (Wire Ø1.0)	5 pcs/ Delv	5 pcs/ Month						
	18	Appearance		No Sharp Burrs, No Defect, No Sharp Edged, etc.	visual	100%	100%						