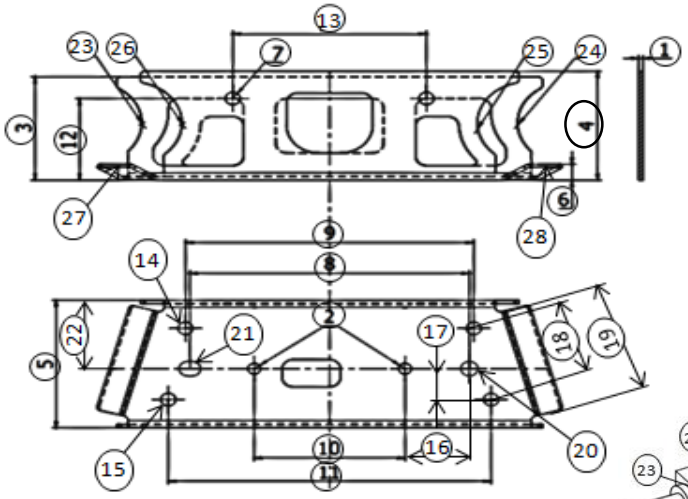
DRC	PT. DIAN RAYA CIPTA Metal Stamping, Welding, Machining & Dies	**INSPECTION STANDARD/DATA**	(1/2)

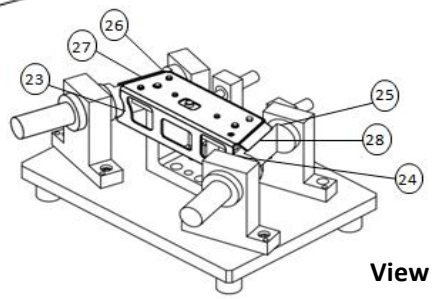
MODEL	BPN	Part No	B P N - F 1 1 5 K - 0 0	Part Name	**BRACKET 1**

Clasification			
Priority	A	B	C
Issued date:	22-05-23		

Sketch :

NO DOC : FM-QC-003





View Insp. Jig

Inspection Purpose

- ☐ New Model
- ☐ Revisi, try Out, Mass Prod
- ☐ No ( )
- ☐ Change Process
- ☐ Ins. Process
- ☐ Daily

Spec Mat.	YSH440W-P t2.0
Heat & Surface Treatment	-
Identification Mark	-
Lot. No.	-

Critical Point	No	Inspection Item	Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	1	Thickness Material	2 ±0,15	Caliper	5 pcs/ Delv	5 pcs/ Month						
	2	2-Diameter Hole	2-Ø6 +0.5 0	Caliper	5 pcs/ Delv	5 pcs/ Month						
	3	Distance	57 ±0,7	Caliper/ Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	4	Distance	60 ±0,7	Caliper/ Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	5	Distance	70,3 ±0,7	Caliper	5 pcs/ Delv	5 pcs/ Month						
	6	Distance	8,8 ±0,4	Caliper	5 pcs/ Delv	5 pcs/ Month						
	7	2-Diameter Hole	2-Ø7 +0,2 0	Caliper	5 pcs/ Delv	5 pcs/ Month						
	8	Distance	130 ±0,5	Caliper	5 pcs/ Delv	5 pcs/ Month						
	9	Distance	134 ±0,5	Caliper	5 pcs/ Delv	5 pcs/ Month						
	10	Distance	70 ±0,4	Caliper	5 pcs/ Delv	5 pcs/ Month						

Approval	Code	Date	Revision No	Scale Priority	PIC Supplier	Yamaha Approval
	△					
	△					
	△					
	△					
	△					
	△					

Result

Issued By Month: /Date: /Year:

JUDGEMENT	OK	*or*	NG
Quantity Delivery	pcs	Head Section	Operator

Inspection Facility	IDEA	Visual	Insp. JIG	Machine	Measure
		Plan Make To		/	/

Remarks :

* Child Part For BRKT 1 BPN-F115K-00

Approval

PT MITSUBA INDONESIA PIPE PARTS			PT DIAN RAYA CIPTA		
Approve By	Reviewed By	Checked By	Approve By	Checked By	Prepared By
			Chaidir	Jefri	Dede R

DRC	PT. DIAN RAYA CIPTA	**INSPECTION STANDARD/DATA**	(2/2)

MODEL	BPN	Part No	B P N - F 1 1 5 K - 0 0	Part Name	**BRACKET 1**	Clasification		
						Priority	A	B	C

Critical Point	No	Inspection Item		Standard	Instrument	Qty Insp New	Qty Insp Reg	1	2	3	4	5	Remark
	11	Distance		$150,2^{\pm 0,5}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	12	Distance		$45^{\pm 0,4}$	Caliper/Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	13	Distance		$90^{\pm 0,4}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	14	2-Diameter Hole		$2\text{-}Ø7^{+0,2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	15	2-Diameter Hole		$2\text{-}Ø7^{+0,2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	16	Distance		$30^{\pm 0,3}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	17	Distance		$17^{\pm 0,4}$	Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	18	Distance		$40^{\pm 0,4}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	19	Distance		$59,7^{\pm 0,7}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	20	Diameter Hole		$Ø8^{+0,2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	21	Diameter Hole Oval	A	$8^{+0,2}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
			B	$10^{+0,5}_{0}$	Caliper	5 pcs/ Delv	5 pcs/ Month						
	22	Distance		$37,7^{\pm 0,4}$	Caliper/ Height Gauge	5 pcs/ Delv	5 pcs/ Month						
	23	Dimension Gap		0 - 0.8	Inspection Jig (Wire 0.8 mm)	5 pcs/ Delv	5 pcs/ Month						
	24	Dimension Gap		0 - 0.8	Inspection Jig (Wire 0.8 mm)	5 pcs/ Delv	5 pcs/ Month						
	25	Dimension Gap		0 - 0.8	Inspection Jig (Wire 0.8 mm)	5 pcs/ Delv	5 pcs/ Month						
	26	Dimension Gap		0 - 0.8	Inspection Jig (Wire 0.8 mm)	5 pcs/ Delv	5 pcs/ Month						
	27	Dimension Gap		0 - 0.8	Inspection Jig (Wire 0.8 mm)	5 pcs/ Delv	5 pcs/ Month						
	28	Dimension Gap		0 - 0.8	Inspection Jig (Wire 0.8 mm)	5 pcs/ Delv	5 pcs/ Month						
	29	Appearance		No Sharp Burrs, No Defect, No Sharp Edged, etc.	visual	100%	100%						