DRC

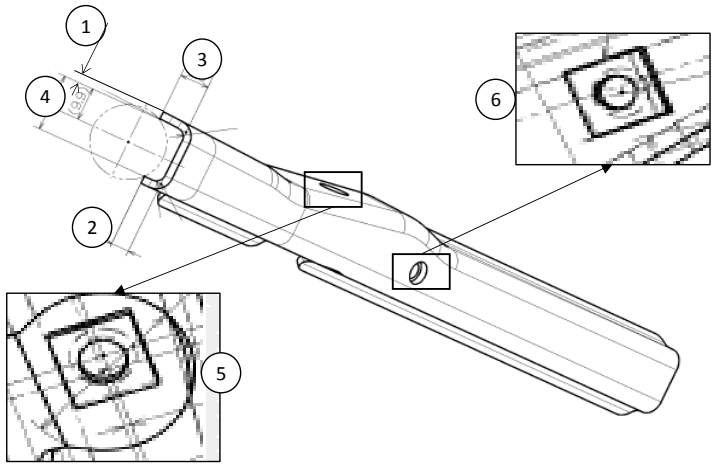
PT.DIAN RAYA CIPTA

INSPECTION RESULT DATA

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		DATE	INSPECTED	APPROVED
CUSTOMER	: PT. CHANDRA NUGERAH CIPTA			
PART NAME	: Gusset			
PART NO	: 32170-2093D			
REVISION RECORD	: 0			
MODEL	:			
QTY PRODUKSI	:			
QTY SAMPLE	:			
LOT NO	:			

ILLUSTRATION



NO	INSPECTION ITEM	INSPECTION METHOD	STANDARD	SAMPLE					JUDGE	
				1	2	3	4	5	OK	NG
1	Thikness	Digital Caliper	2,3 ± 0,15							
2	Jarak	Heigh Gauge	5,5 ± 0,5							
3	Jarak	Heigh Gauge	8,6 ± 0,5							
4	Jarak	Digital Caliper	17,2 ± 0,5							
5	Spot Nut M8	Torque	600 Kgf							
6	Spot Nut M6	Torque	450 Kgf							
7	Appearance	Inspection Jig	Masuk insp Jig (Kondisi Semua Pin Harus Masuk)							
8	Appearance	Visual	Bebas : Spatter, cacat, Keropos, Karat Dan Pastikan Nut center							

NOTE: * Dimensi Ø Hole dibuat kearah toleransi +

- ☐ Part Approval
- ☐ Regular Inspection
- ☐ Counter Measure Appoval
- ☐ Others : ……..

	Date	Sign/Name	Revision	Date	Sign/Name	Final Check	
Made		Dede R				OK	NG
Checked		Indah A					
Approved		Jefri					