PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

PT. MIPP		PT. DIAN RAYA CIPTA				
Approved	Checked	Approved	Checked	Prepared	Hal	: 1/1
					No. Doc.	: FM-QC-003
					Date Created	: 23-02-26
					Effective Date	: 23-02-26
		CHAIDIR	JEFRI	ENDANG	Rev. No	: 0

Customer : PT. MITSUBA INDONESIA PIPE PART

Part Name : BRACKET REAR CUSHION 2

Part No : BWL-F1382-00 Type / Model : BWL

Material : YSH590R-P t4.0 Surf. Treatment :

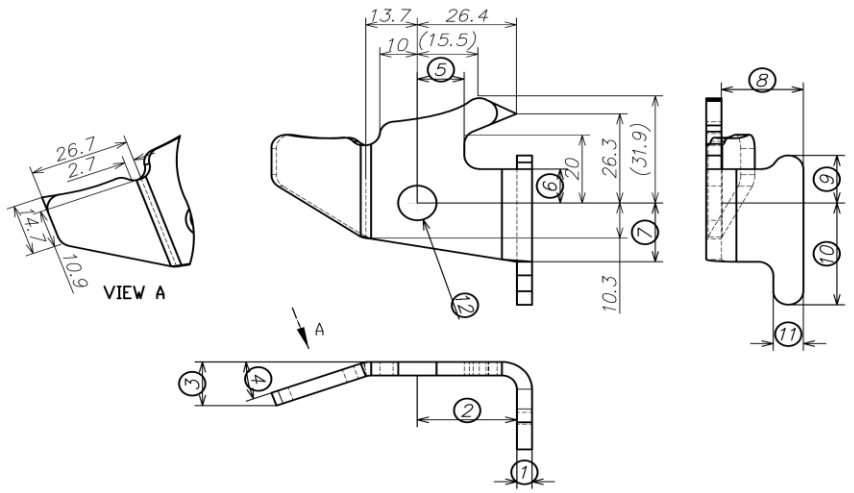
No. lot : Qty Delv :

Status Part : ☐ New Part (Sample) ☐ Reguler Part

☐ Process Change ☐ Special Approval

☐ Initial Part For Masspro ☐ .....

SKETCH :



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						MIPP date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
A. DIMENSION														
1	Thickness	4,0	±0.24	Digital Caliper										
2	Distance	26,5	±0.5	Height Gauge										
3	Distance	12,9	±0.5	Height Gauge										
4	Angel	20°	±1	Bevel Protactor										
5	Distance	12,5	±0.5	Height Gauge										
6	Distance	10,0	±0.5	Height Gauge										
7	Distance	17,3	±0.5	Height Gauge										
8	Distance	(21.8)	±1	Height Gauge										
9	Distance	14,0	±0.5	Height Gauge										
10	Distance	30,0	±0.5	Height Gauge										
11	Distance	8,0	±0.5	Height Gauge										
12	Diameter	10,2	+0.2 +0.05	Digital Caliper										
B. APPEARANCE														
1	Burry	maximal 0.3		Visual										
2	Scratch / Baret	Tidak Teraba kuku		Visual										
3	Crack / Retak	Tidak ada		Visual										
4	Karat	Tidak ada		Visual										
5	NG visual lain	Tidak ada		Visual										

Note :

											OK		**NG**		**OK**	**NG**

	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
0	Penerbitan Awal	23-02-26	Endang M		Jefri		Chaidir						