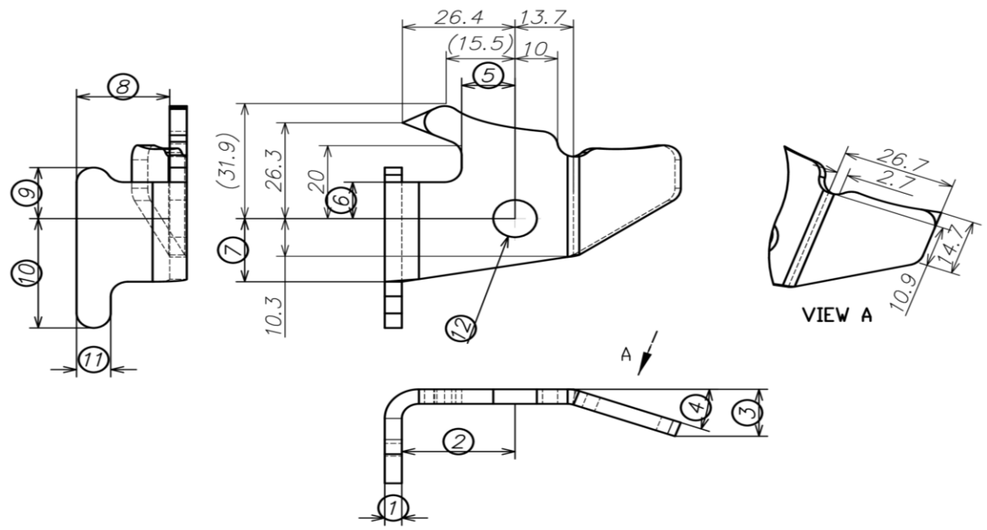
PT. DIAN RAYA CIPTA	CHECKSHEET INSPECTION RESULT	PT. MIPP		PT. DIAN RAYA CIPTA			Hal : 1/1
		Approved	Checked	Approved	Checked	Prepared	No. Doc. : FM-QC-003
							Date Created : 23-02-26
							Effective Date : 23-02-26
				CHAIDIR	JEFRI	ENDANG	Rev. No : 0

Customer	:	PT. MITSUBA INDONESIA PIPE PART			
Part Name	:	BRACKET REAR CUSHION 4			
Part No	:	BWL-F138N-00	Type / Model	: BWL	
Material	:	YSH590R-P t4.0	Surf. Treatment	:	
No. lot	:		Qty Delv	:	
Status Part	:	☐ New Part (Sample	☐ Reguler Part		
		☐ Process Change	☐ Special Approval		
		☐ Initial Part For Masspro	☐		

SKETCH :



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						MIPP date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
A. DIMENSION														
1	Thickness	4,0	±0.24	Digital Caliper										
2	Distance	26,5	±0.5	Height Gauge										
3	Distance	12,9	±0.5	Height Gauge										
4	Angel	20°	±1	Bevel Protactor										
5	Distance	12,5	±0.5	Height Gauge										
6	Distance	10,0	±0.5	Height Gauge										
7	Distance	17,3	±0.5	Height Gauge										
8	Distance	(21.8)	±1	Height Gauge										
9	Distance	14,0	±0.5	Height Gauge										
10	Distance	30,0	±0.5	Height Gauge										
11	Distance	8,0	±0.5	Height Gauge										
12	Diameter	10,2	+0.2 +0.05	Digital Caliper										
B. APPEARANCE														
1	Burry	maximal 0.3		Visual										
2	Scratch / Baret	Tidak Teraba kuku		Visual										
3	Crack / Retak	Tidak ada		Visual										
4	Karat	Tidak ada		Visual										
5	NG visual lain	Tidak ada		Visual										

Note :

									OK		**NG**	**OK**	**NG**
	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
0	Penerbitan Awal	23-02-26	Endang M		Jefri		Chaidir						