PT. DIAN RAYA CIPTA

# CHECKSHEET INSPECTION RESULT

| PT. MIPP | | PT. DIAN RAYA CIPTA | | | | |
|---|---|---|---|---|---|---|
| Approved | Checked | Approved | Checked | Prepared | Hal | : 1/1 |
| | | | | | No. Doc. | : FM-QC-003 |
| | | | | | Date Created | : 30-01-26 |
| | | | | | Effective Date | : 30-01-26 |
| | | CHAIDIR | JEFRI | ENDANG | Rev. No | : 0 |

Customer : PT. MITSUBA INDONESIA PIPE PART

Part Name : BRKT 10

Part No : BWL-F139M-00 — Type / Model : BWL

Material : YSH590R-P t1.6 — Surf. Treatment :

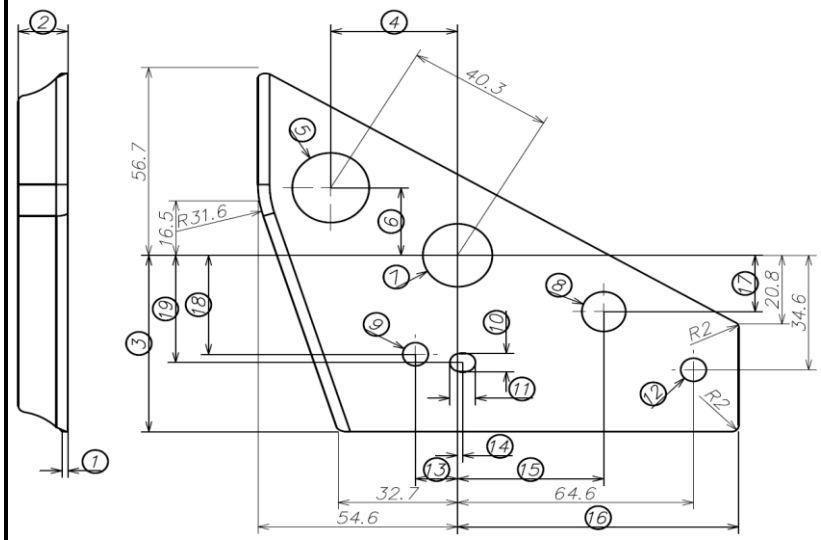
No. lot : — Qty Delv :

Status Part : ☐ New Part (Sample) ☐ Reguler Part

☐ Process Change ☐ Special Approval

☐ Initial Part For Masspro ☐ .....

SKETCH :




| No. | Inspection Item | Standard Value | | Inspection Instrument | DRC date : | | | | | | MIPP date : | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Nominal | Tolerance | | 1 | 2 | 3 | 4 | 5 | Judge | 1 | 2 | 3 | Judge |
| **A. DIMENSION** | | | | | | | | | | | | | | |
| 1 | Thickness | 1,6 | ±0.18 | Digital Caliper | | | | | | | | | | |
| 2 | Distance | 13,6 | ±0.5 | Height Gauge | | | | | | | | | | |
| 3 | Distance | 53,2 | ±0.7 | Height Gauge | | | | | | | | | | |
| 4 | Distance | 34,7 | ±0.7 | Height Gauge | | | | | | | | | | |
| 5 | Diameter | Ø21 | ±0.5 | Digital Caliper | | | | | | | | | | |
| 6 | Distance | 20,4 | ±0.5 | Height Gauge | | | | | | | | | | |
| 7 | Diameter | Ø19 | ±0.5 | Digital Caliper | | | | | | | | | | |
| 8 | Diameter | Ø12 | +0.5 0 | Digital Caliper | | | | | | | | | | |
| 9 | Diameter | Ø7 | +0.2 0 | Digital Caliper | | | | | | | | | | |
| 10 | Hole Oval | 5,5 | +0.5 0 | Digital Caliper | | | | | | | | | | |
| 11 | Hole Oval | 7,0 | +0.5 0 | Digital Caliper | | | | | | | | | | |
| 12 | Diameter | Ø7 | +0.2 0 | Digital Caliper | | | | | | | | | | |
| 13 | Distance | 11,5 | ±0.5 | Height Gauge | | | | | | | | | | |
| 14 | Distance | 1,4 | ±0.5 | Height Gauge | | | | | | | | | | |
| 15 | Distance | 40,0 | ±0.7 | Height Gauge | | | | | | | | | | |
| 16 | Distance | 77,0 | ±0.7 | Height Gauge | | | | | | | | | | |
| 17 | Distance | 17,0 | ±0.5 | Height Gauge | | | | | | | | | | |
| 18 | Distance | 29,9 | ±0.5 | Height Gauge | | | | | | | | | | |
| 19 | Distance | 32,4 | ±0.7 | Height Gauge | | | | | | | | | | |
| **B. APPEARANCE** | | | | | | | | | | | | | | |
| 1 | Burry | maximal 0.3 | | Visual | | | | | | | | | | |
| 2 | Scratch / Baret | Tidak Teraba kuku | | Visual | | | | | | | | | | |
| 3 | Crack / Retak | Tidak ada | | Visual | | | | | | | | | | |
| 4 | Karat | Tidak ada | | Visual | | | | | | | | | | |
| 5 | NG visual lain | Tidak ada | | Visual | | | | | | | | | | |

**Note :**

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|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | **OK** | | **NG** | **OK** | **NG** |
| | Revision | Date | Prepared | | Checked | | Approved | | APPROVED | CHECKED | PREPARED | CHECKED | PREPARED |
| | | | Name | Sign | Name | Sign | Name | Sign | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| 0 | Penerbitan Awal | 30-01-26 | Endang M | | Jefri | | Chaidir | | | | | | |