PT. DIAN RAYA CIPTA

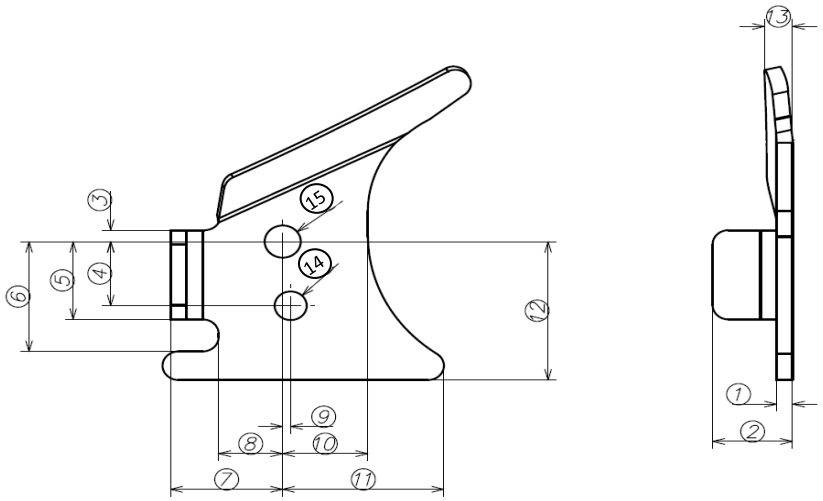
CHECKSHEET INSPECTION RESULT

PT. MIPP		PT. DIAN RAYA CIPTA			
Approved	Checked	Approved	Checked	Prepared	
		CHAIDIR	JEFRI	ENDANG	

Hal	:	1/1
No. Doc.	:	FM-QC-003
Date Created	:	20/02/2026
Effective Date	:	20/02/2026
Rev. No	:	0

Customer	:	PT. MITSUBA INDONESIA PIPE PART			
Part Name	:	GUSSET			
Part No	:	BWL-F113E-00	Type / Model	:	BWL
Material	:	YSH590R-P t4.0	Surf. Treatment	:	
No. lot	:		Qty Delv	:	
Status Part	:	☐ New Part (Sample	☐ Reguler Part		
		☐ Process Change	☐ Special Approval		
		☐ Initial Part For Masspro	☐		

SKETCH :



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						MIPP date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
A. DIMENSION														
1	Thickness	4,0	±0.24	Digital Caliper										
2	Distance	20,1	±0.5	Height Gauge										
3	Distance	3,2	±0.5	Height Gauge										
4	Distance	18,0	±0.5	Height Gauge										
5	Distance	21,8	±0.5	Height Gauge										
6	Distance	30,8	±0.7	Height Gauge										
7	Distance	28,0	±0.5	Height Gauge										
8	Distance	16,0	±0.5	Height Gauge										
9	Distance	2,0	±0.5	Height Gauge										
10	Distance	21,3	±0.5	Height Gauge										
11	Distance	40,3	±0.7	Height Gauge										
12	Distance	38,8	±0.7	Height Gauge										
13	Distance	6,3	±0.5	Height Gauge										
14	Diameter	Ø8	+0.5 0	Digital Caliper										
15	Diameter	Ø9	+0.2 0	Digital Caliper										
B. APPEARANCE														
1	Burry	maximal 0.3		Visual										
2	Scratch / Baret	Tidak Teraba kuku		Visual										
3	Crack / Retak	Tidak ada		Visual										
4	Karat	Tidak ada		Visual										
5	NG visual lain	Tidak ada		Visual										

Note :

													OK	**NG**	**OK**	**NG**

	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
0	Penerbitan Awal	20/02/26	Endang M		Jefri		Chaidir						