PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

PT. MIPP		PT. DIAN RAYA CIPTA			
Approved	Checked	Approved	Checked	Prepared	
					Hal : 1/1
					No. Doc. : FM-QC-003
					Date Created : 30-01-26
					Effective Date : 30-01-26
		CHAIDIR	JEFRI	ENDANG	Rev. No : 0

Customer : PT. MITSUBA INDONESIA PIPE PART

Part Name : GUSSET

Part No : BWL-F113F-00 Type / Model : BWL

Material : YSH590R-P t4.0 Surf. Treatment :

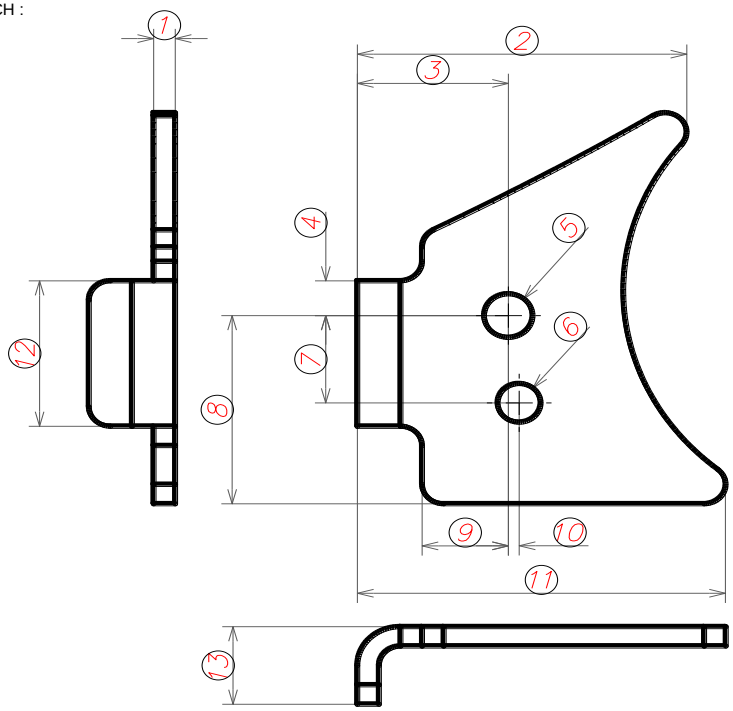
No. lot : Qty Delv :

Status Part : ☐ New Part (Sample ☐ Reguler Part

☐ Process Change ☐ Special Approval

☐ Initial Part For Masspro ☐ .....

SKETCH :



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						MIPP date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
A. DIMENSION														
1	Thickness	4,0	±0.24	Digital Caliper										
2	Distance	61,1	±0.7	Height Gauge										
3	Distance	28,0	±0.5	Height Gauge										
4	Distance	7,2	±0.5	Height Gauge										
5	Diameter	Ø9	+0.2 -0	Digital Caliper										
6	Diameter	Ø8	+0.5 -0	Digital Caliper										
7	Distance	18,0	±0.5	Height Gauge										
8	Distance	38,8	±0.7	Height Gauge										
9	Distance	16,0	±0.5	Height Gauge										
10	Distance	2,0	±0.5	Height Gauge										
11	Distance	68,2	±0.7	Height Gauge										
12	Distance	30,0	±0.5	Digital Caliper										
13	Distance	16,0	±0.5	Height Gauge										
B. APPEARANCE														
1	Burry	maximal 0.3		Visual										
2	Scratch / Baret	Tidak Teraba kuku		Visual										
3	Crack / Retak	Tidak ada		Visual										
4	Karat	Tidak ada		Visual										
5	NG visual lain	Tidak ada		Visual										

Note :

											OK		**NG**	
											OK		**NG**	

	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
0	Penerbitan Awal	30-01-26	Endang M		Jefri		Chaidir						