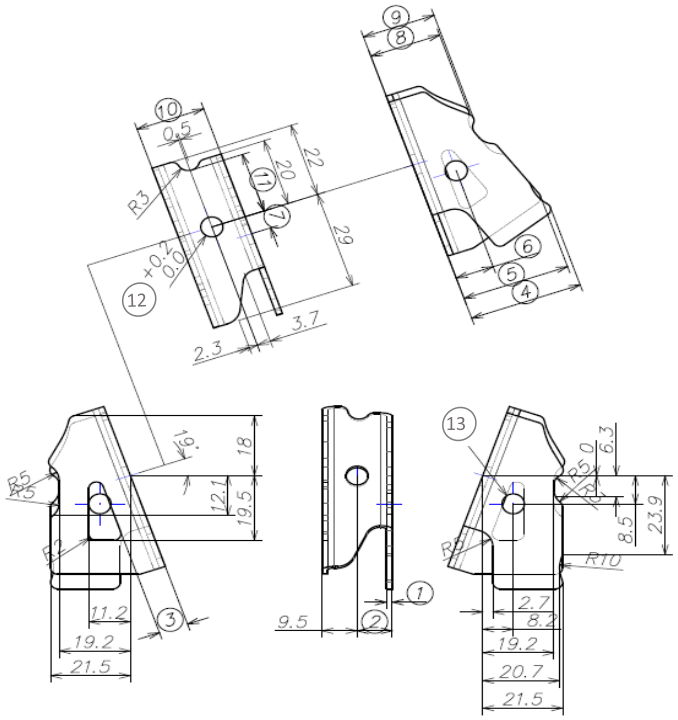
PT. DIAN RAYA CIPTA

CHECKSHEET INSPECTION RESULT

PT. MIPP		PT. DIAN RAYA CIPTA				
Approved	Checked	Approved	Checked	Prepared	Hal	: 1/1
					No. Doc.	: FM-QC-003
					Date Created	: 25-02-26
					Effective Date	: 25-02-26
		CHAIDIR	JEFRI	ENDANG	Rev. No	: 0

Customer	: PT. MITSUBA INDONESIA PIPE PART			
Part Name	: GUSSET			
Part No	: DB3-F113E-00	Type	: DB31	
Material	: YSH270C	Surf. Treatment	:	
No. lot	:	Qty Delv	:	
Status Part	: ☐ New Part (Sample	☐ Reguler Part		
	☐ Process Change	☐ Special Approval		
	☐ Initial Part For Masspro	☐		

SKETCH :



No.	Inspection Item	Standard Value		Inspection Instrument	DRC date :						MIPP date :			
		Nominal	Tolerance		1	2	3	4	5	Judge	1	2	3	Judge
A. DIMENSION														
1	Thickness	1,6	±0.18	Digital Caliper										
2	Distance	9,5	±0.5	Height Gauge										
3	Distance	8,0	±0.5	Height Gauge										
4	Distance	31,0	±0.7	Height Gauge										
5	Distance	29,5	±0.5	Height Gauge										
6	Distance	10,5	±0.5	Height Gauge										
7	Distance	5,4	±0.5	Height Gauge										
8	Distance	19,6	±0.5	Height Gauge										
9	Distance	20,1	±0.5	Height Gauge										
10	Distance	19,0	±0.5	Height Gauge										
11	Distance	18,0	±0.5	Height Gauge										
12	Diameter	Ø 6	+0.2 0	Digital Caliper										
13	Diameter	Ø 6	± 0.5	Digital Caliper										
B. APPEARANCE														
1	Burry	maximal 0.3		Visual										
2	Scratch / Baret	Tidak Teraba kuku		Visual										
3	Crack / Retak	Tidak ada		Visual										
4	Karat	Tidak ada		Visual										
5	NG visual lain	Tidak ada		Visual										
					OK			**NG**			**OK**			**NG**

Note :

	Revision	Date	Prepared		Checked		Approved		APPROVED	CHECKED	PREPARED	CHECKED	PREPARED
			Name	Sign	Name	Sign	Name	Sign					
0	Penerbitan Awal	25-02-26	Endang M		Jefri		Chaidir						