INSPECTION REPORT

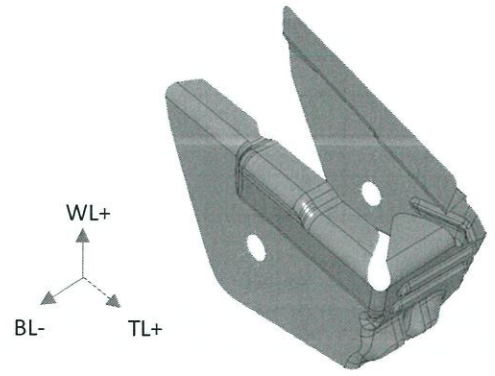
EXAMINATION PURPOSE		PRODUCTION		JUDGMENT	
SEE WHERE		PART ACCURACY	(%)	APPROVED	CHECKED	INSPECTOR

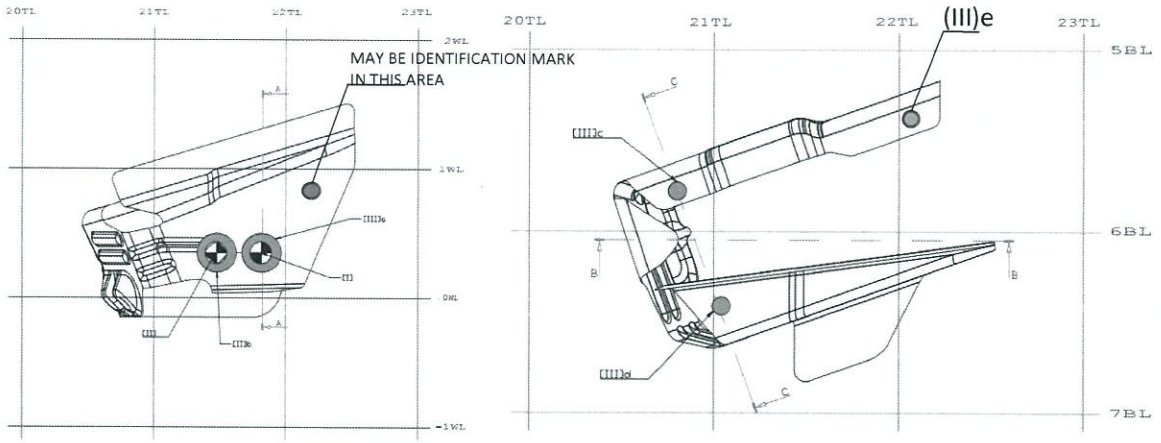
YEAR MONTH DAY

Item Check	Point			Accuracy
	OK	Total	NG	
Gap / Surface		28		
Trimline / Edge		18		
Hole Position		1		
other		3		
Total		50		

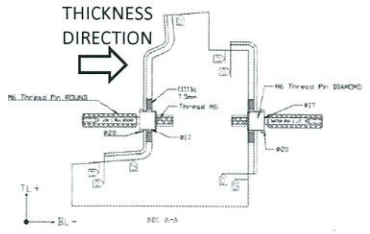
Equipment :
1.FG = Feeler Gauge
2.CF = Checking fixture
3.DG = Dansa Gauge
4.TG = Tapper Gauge

Schematic Representation LH

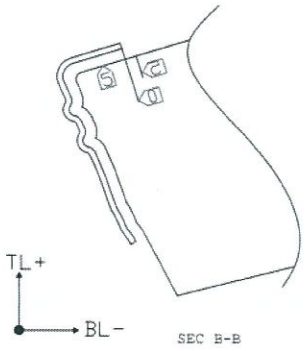




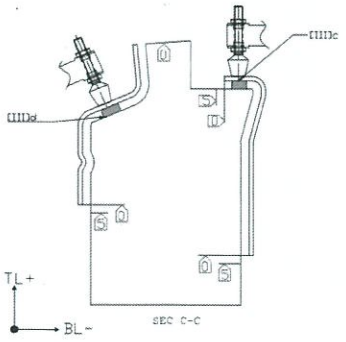
DATUM [III]a~b



SECTION B-B



DATUM [III]c~d



SIGN	REVISION CONTENT	DATE	REVISER	APPROVAL
-00	(AM9326)Release of prod tooling DWG	2025.11.12	Syamsuar	Rangga

TYPE	GC	MODEL	5P45	NAME	REINF T/ARM MTG INR LH/RH
PART CLASSIFICATION				PART NO.	75573E000P / 75572E000P
SAFETY · IMPORTANCE · GENERAL					

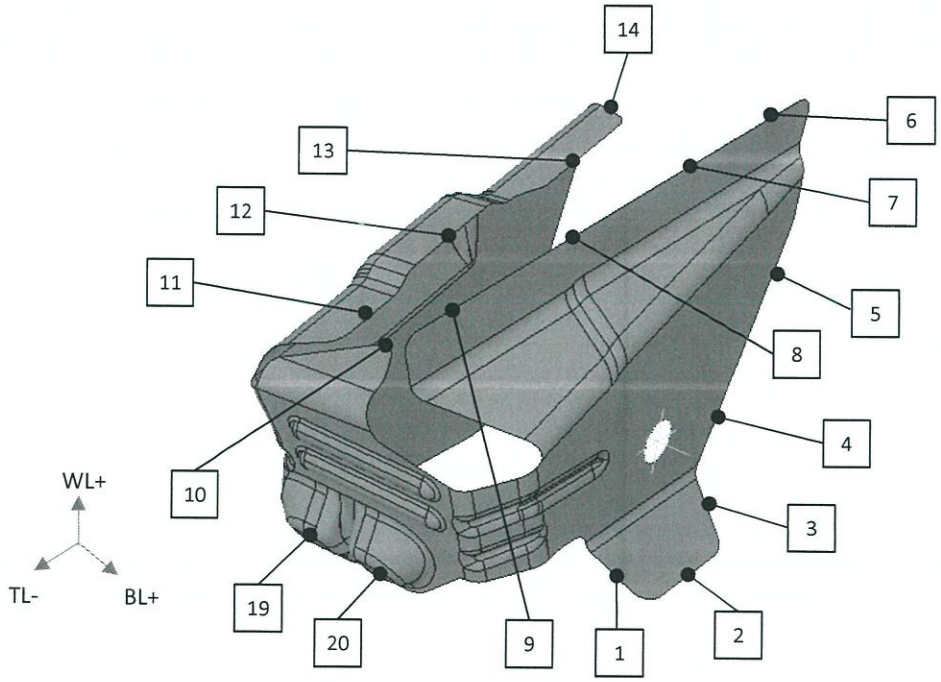
	QUALITY DEPARTEMENT
APPROVED	26Year 09Month 14Day
CHECKED	26Year 09Month 14Day
PREPARED	26Year 09Month 14Day

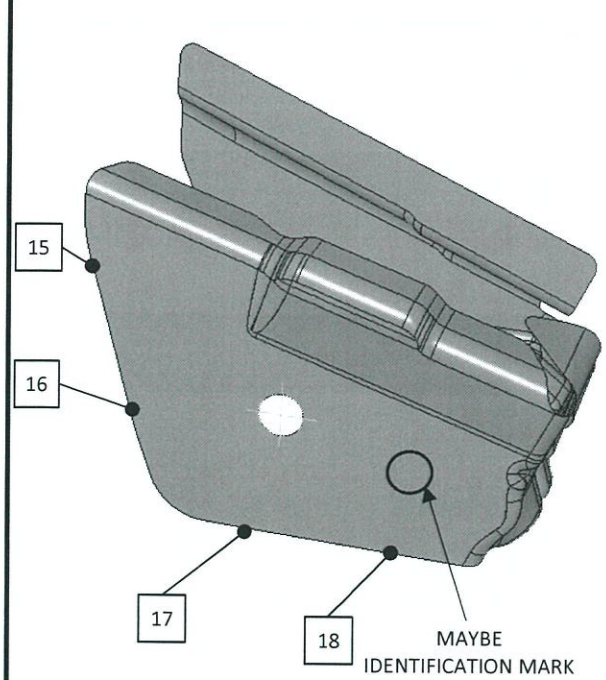
	PRESS ENGINEERING DEPARTMENT
STAMPING	26Year 09Month 14Day

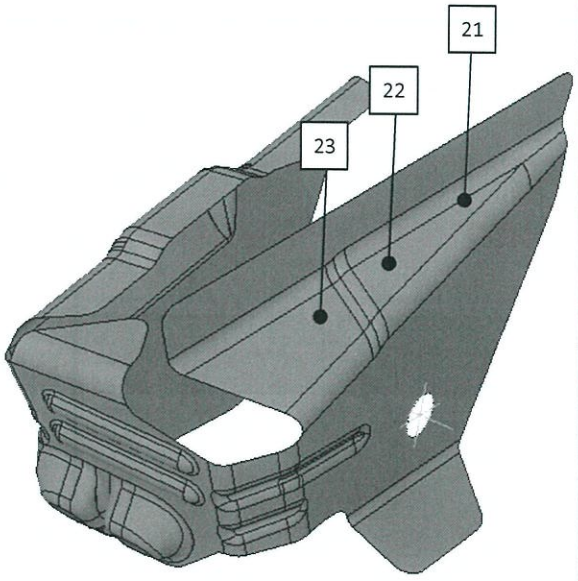
	WELDING ENGINEERING DEPARTMENT
WELDING	26Year 09Month 14Day

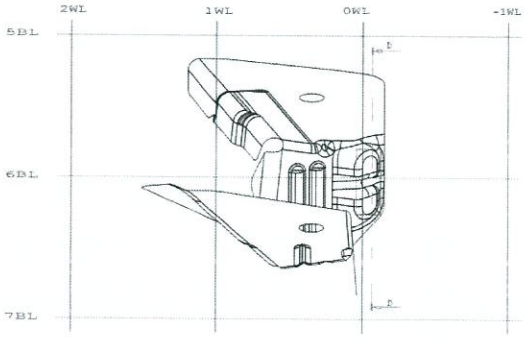
Distribution destination
◦Metal work manufacturer
◦Quality management (storage)

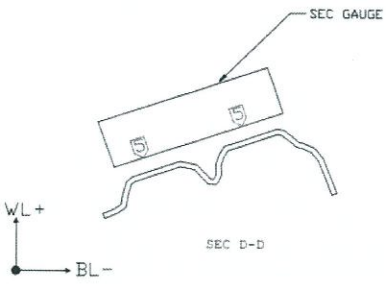
Schematic Representation LH











Inspection Report (Continued)

75573E000P/75572E000P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judg-ment
I	Standard hole diameter (LOCATION)	Ø17 $^{+0.2}_{0}$													
II	Standard hole diameter (LOCATION)	Ø17 $^{+0.2}_{0}$													
II	Hole position	Eccentricity ≤0.3mm													
IIIa	Reference Plane (when unclamp)	≤0.3mm													
IIIb	Reference Plane (when unclamp)	≤0.3mm													
IIIc	Reference Plane (when unclamp)	≤0.3mm													
IIId	Reference Plane (when unclamp)	≤0.3mm													
IIIe	Reference Plane (when unclamp)	≤0.3mm													
1	Surface	Gap 5.0 $^{0}_{-0.5}$													
2	Surface	Gap 5.0 $^{0}_{-0.5}$													
3	Surface	Gap 5.0 $^{0}_{-0.5}$													
4	Surface	Gap 5.0 ±0.5													
5	Surface	Gap 5.0 ±0.5													
6	Surface	Gap 5.0 ±0.5													
7	Surface	Gap 5.0 ±0.5													
8	Surface	Gap 5.0 ±0.5													
9	Surface	Gap 5.0 ±0.5													
10	Surface	Gap 5.0 ±0.5													

Note: The columns enclosed by heavy lines are filled out by MMKI.

Inspection Report (Continued)

75573E000P/75572E000P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judgment
11	Surface	Gap 5.0 ±0.5													
12	Surface	Gap 5.0 ±0.5													
13	Surface	Gap 5.0 ±0.5													
14	Surface	Gap 5.0 ±0.5													
15	Surface	Gap 5.0 ±0.5													
16	Surface	Gap 5.0 ±0.5													
17	Surface	Gap 5.0 ±0.5													
18	Surface	Gap 5.0 ±0.5													
19	Surface	Gap 5.0 ±0.5													
20	Surface	Gap 5.0 ±0.5													
21	Surface	Gap $5.0^{+1.5}_{-1.0}$													
22	Surface	Gap $5.0^{+2.0}_{-0.5}$													
23	Surface	Gap $5.0^{+2.0}_{-0.5}$													
1	Trim line	0 ±1.0													
2	Trim line	0 ±1.0													
3	Trim line	0 ±1.0													
4	Trim line	0 ±1.0													

Note: The columns enclosed by heavy lines are filled out by MMKI.

Inspection Report (Continued)

75573E000P/75572E000P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judgment
5	Trim line	0 ±1.0													
6	Trim line	0 ±1.0													
7	Trim line	0 ±1.0													
8	Trim line	0 ±1.0													
9	Trim line	0 ±1.0													
10	Trim line	0 ±1.0													
11	Trim line	0 ±1.0													
12	Trim line	0 ±1.0													
13	Trim line	0 ±1.0													
14	Trim line	0 ±1.0													
15	Trim line	0 ±1.0													
16	Trim line	0 ±1.0													
17	Trim line	0 ±1.0													
18	Trim line	0 ±1.0													
24	Surface Deviation (4 & 16)	92.4 ± 1.0													
	Appearance (General)	No Dent No Rusty, No Deformation, No Crack No Scratch No Wavy													
	Burry	≤ 0.3 mm													

Note: The columns enclosed by heavy lines are filled out by MMKI.

Inspection Report (Continued)

75573E000P/75572E000P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judg-ment
	Mark	Readable													
	Material	MJAH440W-OD-45/45													
	Sheet Thickness Reduction (t2.6)	t ≥2.08 (Decrease of 20%)													
	Weight	1015 gr													

PT. ICHII INDUSTRIES INDONESIA

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DAFTAR RIWAYAT PERUBAHAN DOKUMEN

Nomor/ Nama Dokumen		75572E000P(75573E000P) / IR REINF T/ARM MTG INR RH/LH				
Terbit/ Revisi	Halaman	Tanggal Dibuat / Tanggal Berlaku	Penjelasan Perubahan	Disetujui	Diperiksa	Dibuat
00	1~5	12-11-25 / 12-11-25	New IR ReleaseE With EO AM9326	Rangga	Galih	Syamsuar
01	1~5	18-12-25 / 18-12-25	Change Tolerance Surface Was ±0.3 Is ±0.5 , Trimline Was ± 0.7 Is ± 1.0	Rangga	Galih	Syamsuar
02	1~5	14-09-26 / 14-09-26	Additional Surface No 21 (5.0 -1.0 ~ +1.5), No 22 & 23 (5.0 -0.5~+2.0) & Change tolerance No 1, 2, 3 Was ± 0.5 Is -0.5 ~ 0	Rangga	Galih	Syamsuar