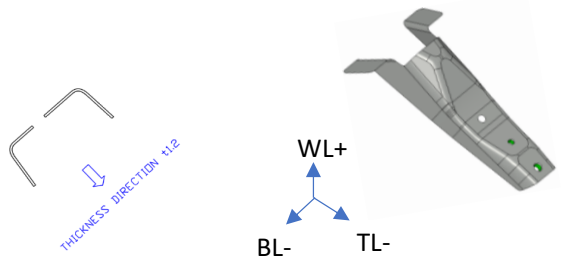
INSPECTION REPORT

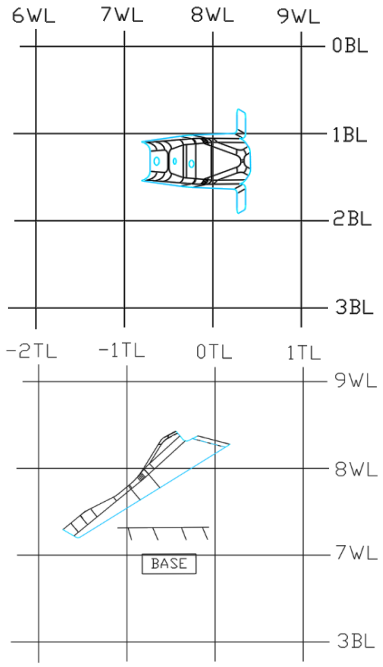
EXAMINATION PURPOSE		PRODUCTION		JUDGMENT	
SEE WHERE		PART ACCURACY	(%)	APPROVED	CHECKED	INSPECTOR

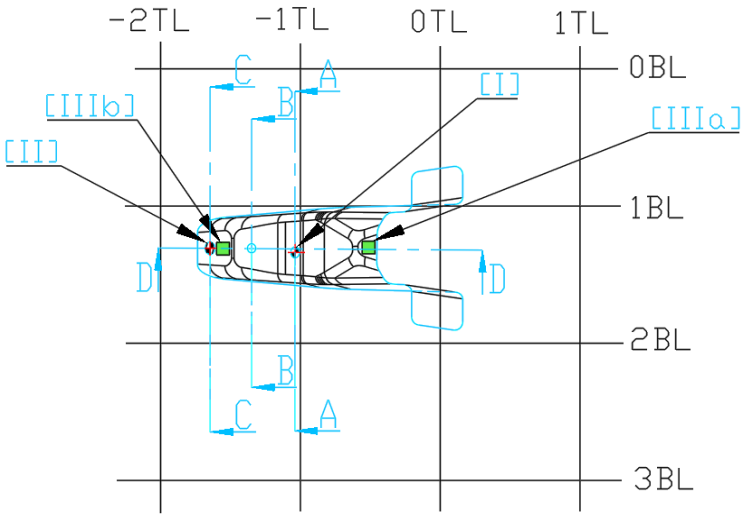
YEAR MONTH DAY

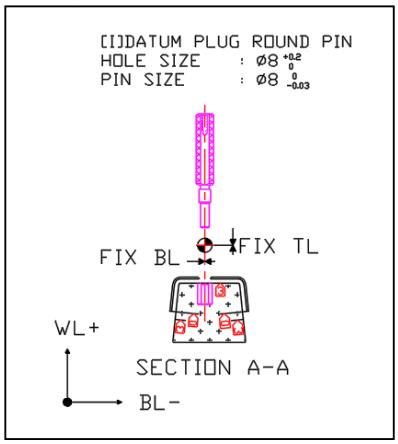
Item Check	Point			Accuracy
	OK	Total	NG	
Gap / Surface		17		
Trimline / Edge		14		
Hole Position		2		
other		3		
Total		36		

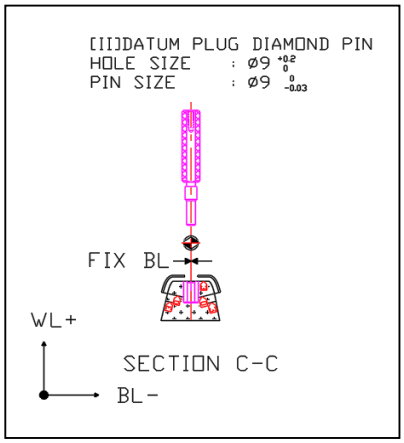
Schematic Representation LH

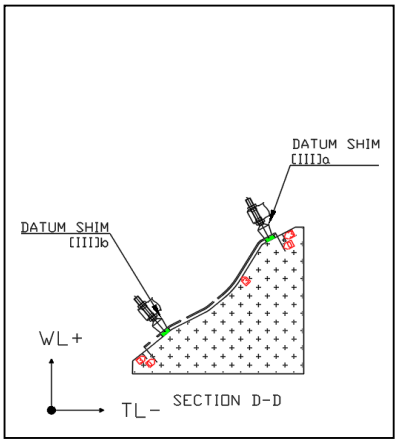












	QUALITY DEPARTEMENT
APPROVED	'25Year 08Month 01Day
CHECKED	'25Year 08Month 01Day
PREPARED	'25Year 08Month 01Day

	PRESS ENGINEERING DEPARTMENT
STAMPING	'25Year 08Month 01Day

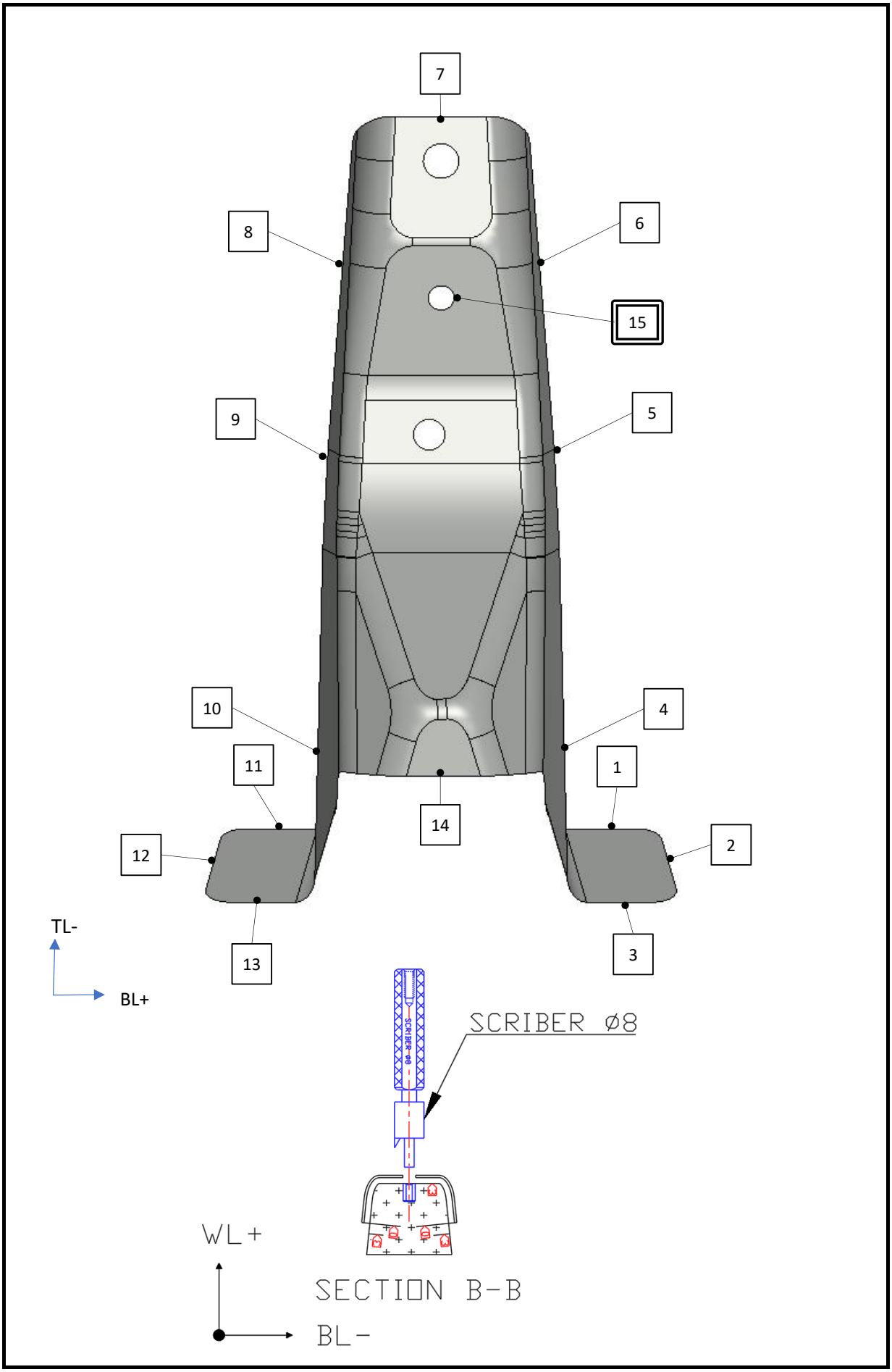
	WELDING ENGINEERING DEPARTMENT
WELDING	'25Year 08Month 01Day

Distribution destination
◦Metal work manufacturer
◦Quality management (storage)

SIGN	REVISION CONTENT	DATE	REVISER	APPROVAL
01	(AM5066) Change Shape	2025.06.25	Romi	Rangga
00	(AM3797) Release of prod tooling DWG	2025.05.21	Romi	Rangga

TYPE	GC	MODEL	5P45
PART CLASSIFICATION			
SAFETY · IMPORTANCE · GENERAL			

NAME	BRKT WIPER CTR LH/RH
PART NO.	66393E010P/ 66393E030P


7
8
6
15
9
5
10
4
11
1
14
12
2
13
3
TL-
BL+
SCRIBER Ø8
WL+
SECTION B-B
BL-

Secret Class : Confidential
Release :

Inspection Report (Continued)

66393E010P/66393E030P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judg-ment
Ⅰ	Standard Hole Diameter (LOCATION)	Ø8 $^{+0.2}_{0}$											#####	#####	
Ⅱ	Standard Hole Diameter (LOCATION)	Ø9 ±0.1											#####	#####	
Ⅲa	Reference Plane (when unclamp)	≤ 0.3 mm											#####	#####	
Ⅲb	Reference Plane (when unclamp)	≤ 0.3 mm											#####	#####	
1	Surface	Gap 3.0±0.3											#####	#####	
2	Surface	Gap 3.0±0.3											#####	#####	
3	Surface	Gap 3.0±0.3											#####	#####	
4	Surface	Gap 3.0±0.3											#####	#####	
5	Surface	Gap 3.0±0.3											#####	#####	
6	Surface	Gap 3.0±0.3											#####	#####	
7	Surface	Gap 3.0±0.3											#####	#####	
8	Surface	Gap 3.0±0.3											#####	#####	
9	Surface	Gap 3.0±0.3											#####	#####	
10	Surface	Gap 3.0±0.3											#####	#####	
11	Surface	Gap 3.0±0.3											#####	#####	
12	Surface	Gap 3.0±0.3											#####	#####	
13	Surface	Gap 3.0±0.3											#####	#####	
14	Surface	Gap 3.0±0.3											#####	#####	

Note: The columns enclosed by heavy lines are filled out by MMKI.

Secret Class : Confidential
Release :

Inspection Report (Continued)

66393E010P/66393E030P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judg-ment
1	Trimline	0 ±0.7											#####	#####	
2	Trimline	0 ±0.7											#####	#####	
3	Trimline	0 ±0.7											#####	#####	
4	Trimline	0 ±0.7											#####	#####	
5	Trimline	0 ±0.7											#####	#####	
6	Trimline	0 ±0.7											#####	#####	
7	Trimline	0 ±0.7											#####	#####	
8	Trimline	0 ±0.7											#####	#####	
9	Trimline	0 ±0.7											#####	#####	
10	Trimline	0 ±0.7											#####	#####	
11	Trimline	0 ±0.7											#####	#####	
12	Trimline	0 ±0.7											#####	#####	
13	Trimline	0 ±0.7											#####	#####	
14	Trimline	0 ±0.7											#####	#####	
15a	Hole Fixing	Ø6.6 $^{+0.5}_{+0.3}$											#####	#####	
15b	Hole Position (BL)	Eccentricity ≤ 0.5 mm											#####	#####	
15c	Hole Position (WL)	Eccentricity ≤ 0.5 mm											#####	#####	
15d	Hole Surface	Gap 3.0±0.3											#####	#####	

Note: The columns enclosed by heavy lines are filled out by MMKI.

Secret Class : Confidential
Release :

Inspection Report (Continued)

66393E010P/66393E030P

Number of the submitted sample shall be indicated with "O" mark .

Inspection Item		Standard	1	2	3	4	5	6	7	8	9	10	Average	σ	Judg-ment
	Appearance (General)	No Dent / Dakon, No Rusty, No Deformation, No Crack/ Ware, No Scratch No Necking No Wavy/ Shiwa No Trimline NG													
	Burry	≤ 0.2 mm													
	Material	MJAC270D-OD-45/45													
	Sheet Thickness Reduction (t1.2)	t ≥ 0.96 (Decrease of 20%)													
	Weight	178 gr													

Note: The columns enclosed by heavy lines are filled out by MMKI.